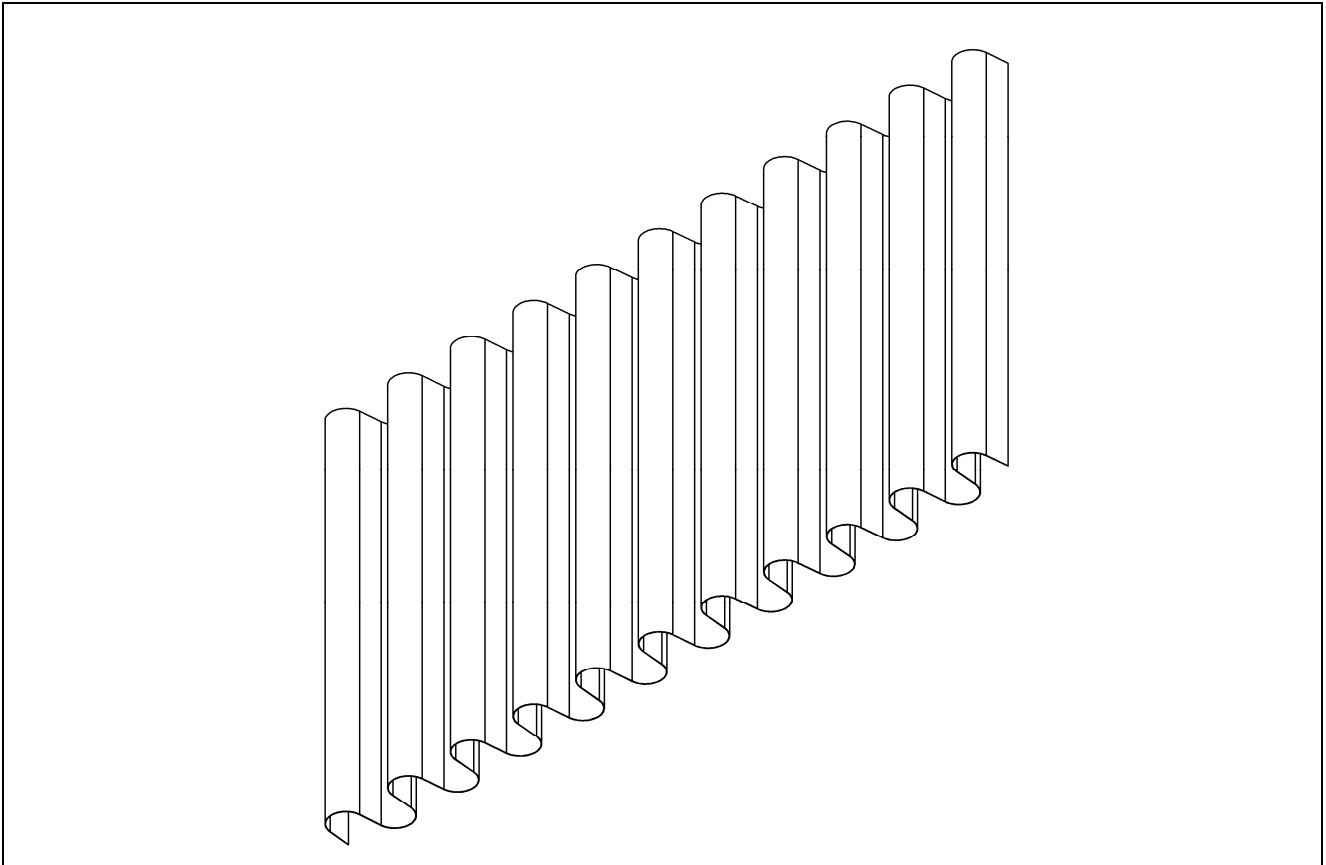


Assembling & Fitting Instruction

February 2009



Wave Curtain Heading System

Silent Gliss® 6020, 6100, 6103, 6290, 6380

Silent Gliss® 3840, 6120

Silent Gliss® 5090, 5200, 5400

New Version: 2 dated February 2009	Issued and controlled by responsible engineer for development	Approved by SGHQ
Replaces Version: 1 November 2008	Date 27.02.2009	Date 27.02.2009
Signature B. Aebi		
Signature B. Aebi		
Copyright [®] November 2008 by Silent Gliss International Ltd.		

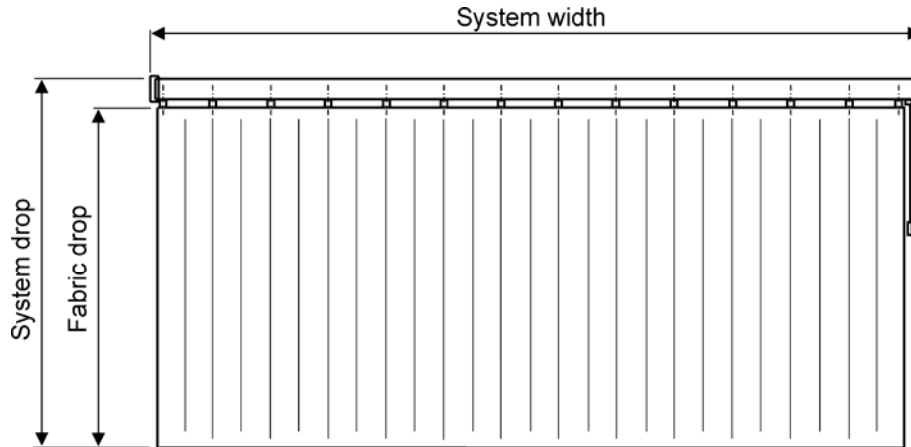
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1 Product Information

1.1 Systems SG 6020 / 6100 / 6103 / 6290 / 6380

1.1.1 Outline Drawing



1.1.2 Maximum Dimensions



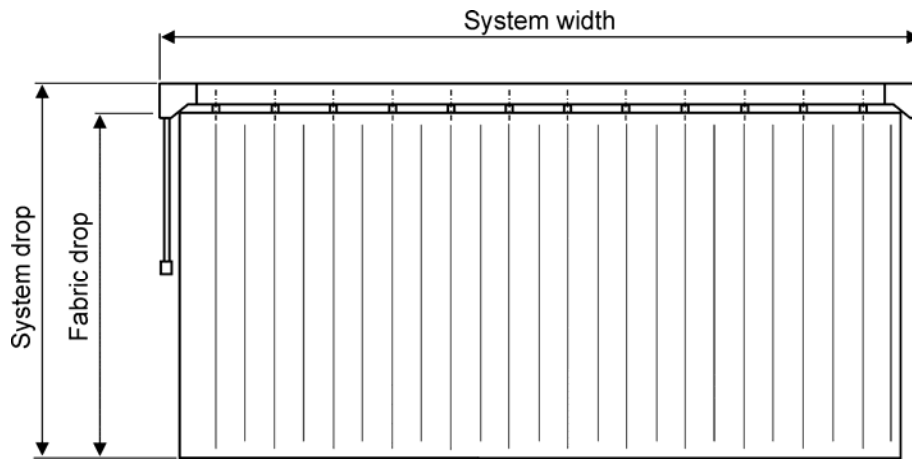
SG 6020	6.0 m	15 cm
SG 6100	6.0 m	20 cm
SG 6103	6.0 m	25 cm
SG 6290	6.0 m	Can not be bent
SG 6380	6.0 m	10 cm

1.1.3 Weight Chart

N/A

1.2 Systems SG 3840 / 6120

1.2.1 Outline Drawing



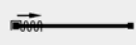
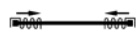






1.2.2 Maximum Dimensions



SG 3840	6.0 m	8 kg	25 cm
SG 6120	6.0 m	8 kg	30 cm

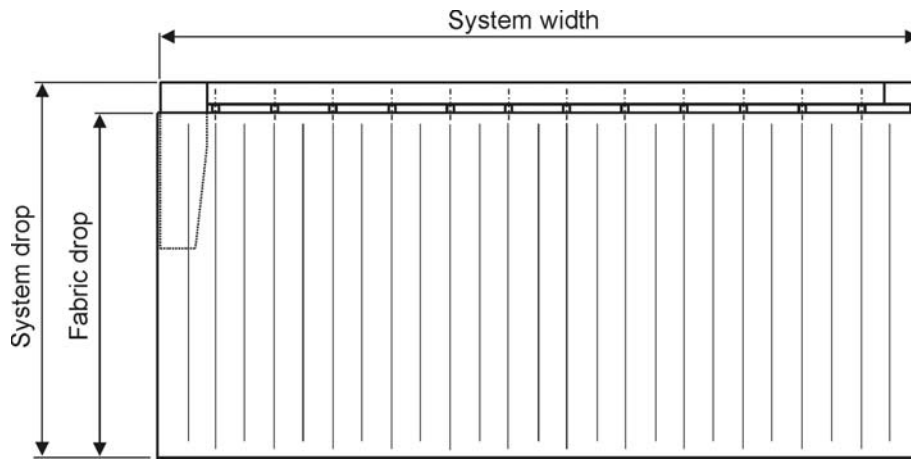
1.2.3 Weight Chart

SG 3840, 6120

System lenght	2m	3m	4m	5m	6m
	5	7.5	8	7	7
	5	7.5	8	8	8
	5	6	6	5	5
	5	6	6	6	6
	4	3	3	2	2
	4	4	4	3	3
	3	2	2	1	1
	3	3	3	2	2

1.3 Systems SG 5090 / 5200 / 5400

1.3.1 Outline Drawing



1.3.2 Maximum Dimensions



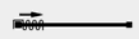
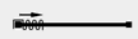
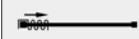









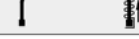











	max.	kg max.	cm
SG 5090	5.0 m	12.5 kg	25 cm
SG 5200	10.0 m	15 kg	25 cm
SG 5400	10.0 m	15 kg	25 cm

1.3.3 Weight Chart

SG5090




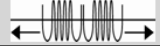












SG 5200

SG 5400

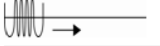
System lenght	2m	3m	4m	5m	System lenght	2m	4m	6m	8m	10m	System lenght	2m	4m	6m	8m	10m
	5	7.5	10	12.5		5	10	15	15	10		5	10	15	15	15
	5	7.5	10	12.5		5	10	15	15	10		5	10	15	15	15
	5	7.5	10	10		5	10	15	10	-		5	10	15	15	15
	5	7.5	10	10		5	10	15	10	-		5	10	15	15	15
	5	7.5	10	10		5	10	15	8	-		5	10	15	12	8
	5	7.5	10	10		5	10	15	8	-		5	10	15	12	8
	5	7.5	10	10		5	10	8	-	-		5	10	12	-	-
	5	7.5	10	10		5	10	8	-	-		5	10	12	-	-

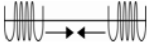
1.4 System Configurations

1.4.1 Stack variation:

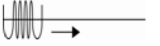
Stacking				
6020, 6290, 6380 6103, 6120				
3840, 6120				
5060, 5200, 5400				

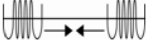
1.4.2 Stack size for **Glider Cord 6345 – 6 cm**

		in cm									
System length	- 100	101 - 200	201 - 300	301 - 400	401 - 500	501 - 600	601 - 700	701 - 800	801 - 900	901 - 1000	
6020, 6290, 6380	32	49	69	87	106	124					
6100, 6103	32	49	69	87	106	124					
3840, 6120	37	55	74	92	112	129					
5090	37	55	74	92	110						
5200, 5400	41	49	79	96	116	134	153	171	191	208	

		in cm (per side)									
System length	- 100	101 - 200	201 - 300	301 - 400	401 - 500	501 - 600	601 - 700	701 - 800	801 - 900	901 - 1000	
6020, 6290, 6380	23	32	40	51	60	69					
6100, 6103	23	32	40	51	60	69					
3840, 6120	27	36	45	54	65	73					
5090	28	37	46	55	63						
5200, 5400	32	41	50	59	70	79	87	96	107	116	

1.4.3 Stack size for **Glider Cord 6346 – 8 cm**

		in cm									
System length	- 100	101 - 200	201 - 300	301 - 400	401 - 500	501 - 600	601 - 700	701 - 800	801 - 900	901 - 1000	
6020, 6290, 6380	27	43	56	69	84	98					
6100, 6103	27	43	56	69	84	98					
3840, 6120	33	46	61	74	90	103					
5090	33	46	61	74	88						
5200, 5400	37	52	65	79	94	107	123	136	149	164	

		in cm (per side)									
System length	- 100	101 - 200	201 - 300	301 - 400	401 - 500	501 - 600	601 - 700	701 - 800	801 - 900	901 - 1000	
6020, 6290, 6380	21	27	34	43	49	56					
6100, 6103	21	27	34	43	49	56					
3840, 6120	25	32	38	47	54	60					
5090	26	33	39	46	55						
5200, 5400	30	37	43	52	59	65	72	79	87	94	

1.5 Calculation charts
(Available on the Intranet Technical Database)

Silent Gliss WAVE

Rev. 17 September 08

Calculation chart for Systeme:
6020, 6031, 6035, 6100, 6103, 6170, 6243, 6290, 6380

System Parameter:	
System width	250.0 cm
System drop	250.0 cm
Motorside / Stack draw	Right / 1x1 -
Profile colour	RAL 9010 -
Fitting	Ceiling -
Glider cord 8cm / 6 intermediate pockets (1)	
Glider cord 8cm / 7 intermediate pockets (2)	
Glider cord 6cm / 4 intermediate pockets (3)	
Glider cord 6cm / 5 intermediate pockets (4)	
1	
Profile length und Fabric drop:	
Profile length	Fabric drop
6020	250.0
6031	246.0
6035	250.0
6101	249.6
6103	249.6
6170	249.4
6243	250.0
6290	250.0
6380	249.5
Systeme 1x1 draw:	
Theoretical fabric width	496.0 cm
Total number of pockets	238 pockets
Number of glider spacings	32 times
Number of gliders	33 piece
Max. stack size	49 ~ cm
Systeme 1x2 draw (symmetrical):	
Theoretical fabric width (per side)	263.0 cm
Total number of pockets (per side)	126 pockets
Number of glider spacings (per side)	16 times
Number of gliders (per side)	17 piece
Max. stack size (per side)	32 ~ cm

Client: -
Fabric quality: -

The diagram illustrates the physical layout of the curtain system. It shows a top view of the system width and a side view of the system drop and fabric drop. Below these, two glider cord configurations are shown: one for a 1x1 draw and one for a 1x2 symmetrical draw. The 1x1 draw shows a single cord with 33 gliders, and the 1x2 draw shows two cords with 17 gliders each. The diagram also indicates the theoretical fabric width and the total number of pockets for each configuration.

Note:

- The grey colored cells are the user input cells
- When cells are turning orange please correct the "System width".

Silent Gliss WAVE

Rev. 17 September 08

Calculation chart for Systeme:
6020, 6031, 6035, 6100, 6103, 6170, 6243, 6290, 6380

System Parameter:	
System width	612.0 cm
System drop	250.0 cm
Motorside / Stack draw	Right / 1x1 -
Profile colour	RAL 9010 -
Fitting	Ceiling -
Glider cord 8cm / 6 intermediate pockets (1)	
Glider cord 8cm / 7 intermediate pockets (2)	
Glider cord 6cm / 4 intermediate pockets (3)	
Glider cord 6cm / 5 intermediate pockets (4)	
1	
Profile length und Fabric drop:	
Profile length	Fabric drop
6020	612.0
6031	608.0
6035	612.0
6101	611.6
6103	611.6
6170	611.4
6243	612.0
6290	612.0
6380	611.5
Systeme 1x1 draw:	
Theoretical fabric width	1166.0 cm
Total number of pockets	560 pockets
Number of glider spacings	78 times

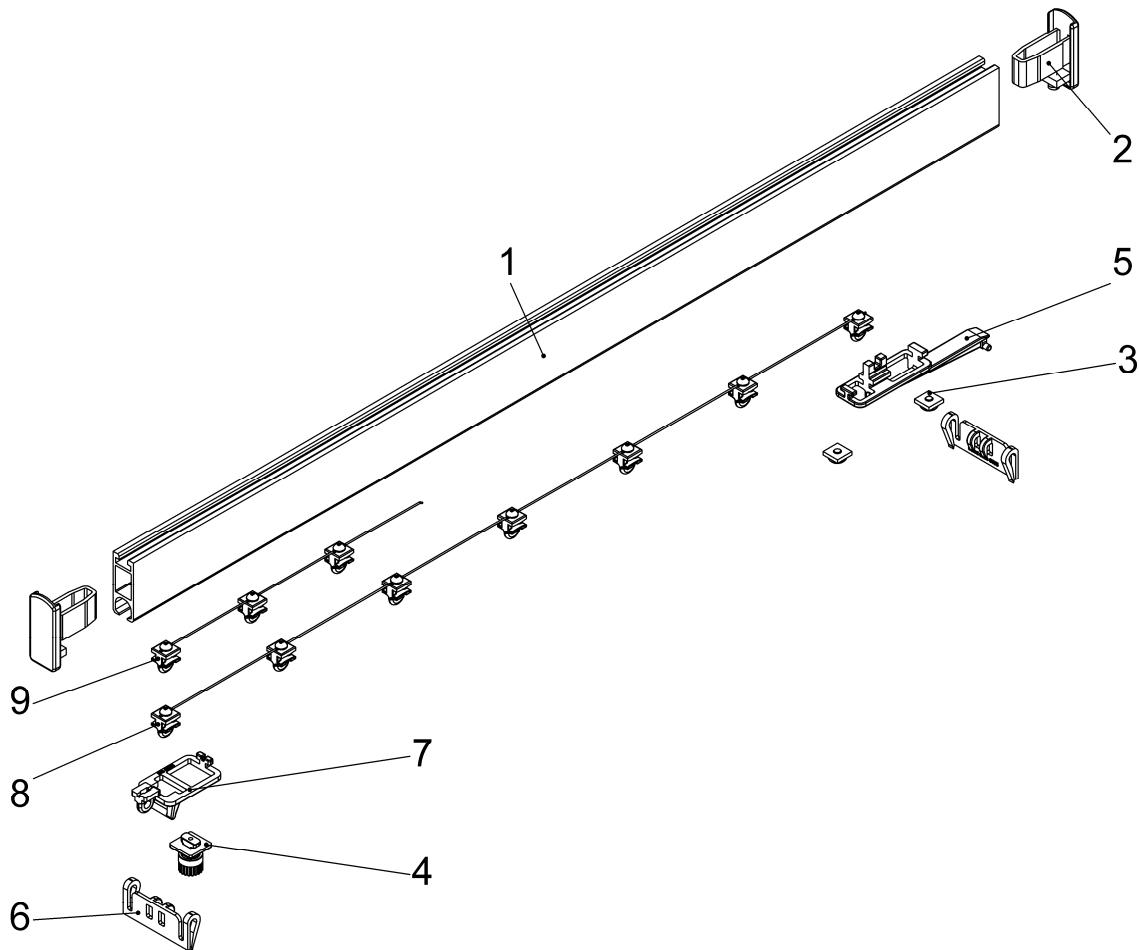
Client: -
Fabric quality: -

Note: It may sometimes appear that there are too many gliders for the track. The reason for this is that the quantity of gliders are always taken to the next even number so that the curtain always finishes pointing away from the room giving a uniform appearance.

Assembling

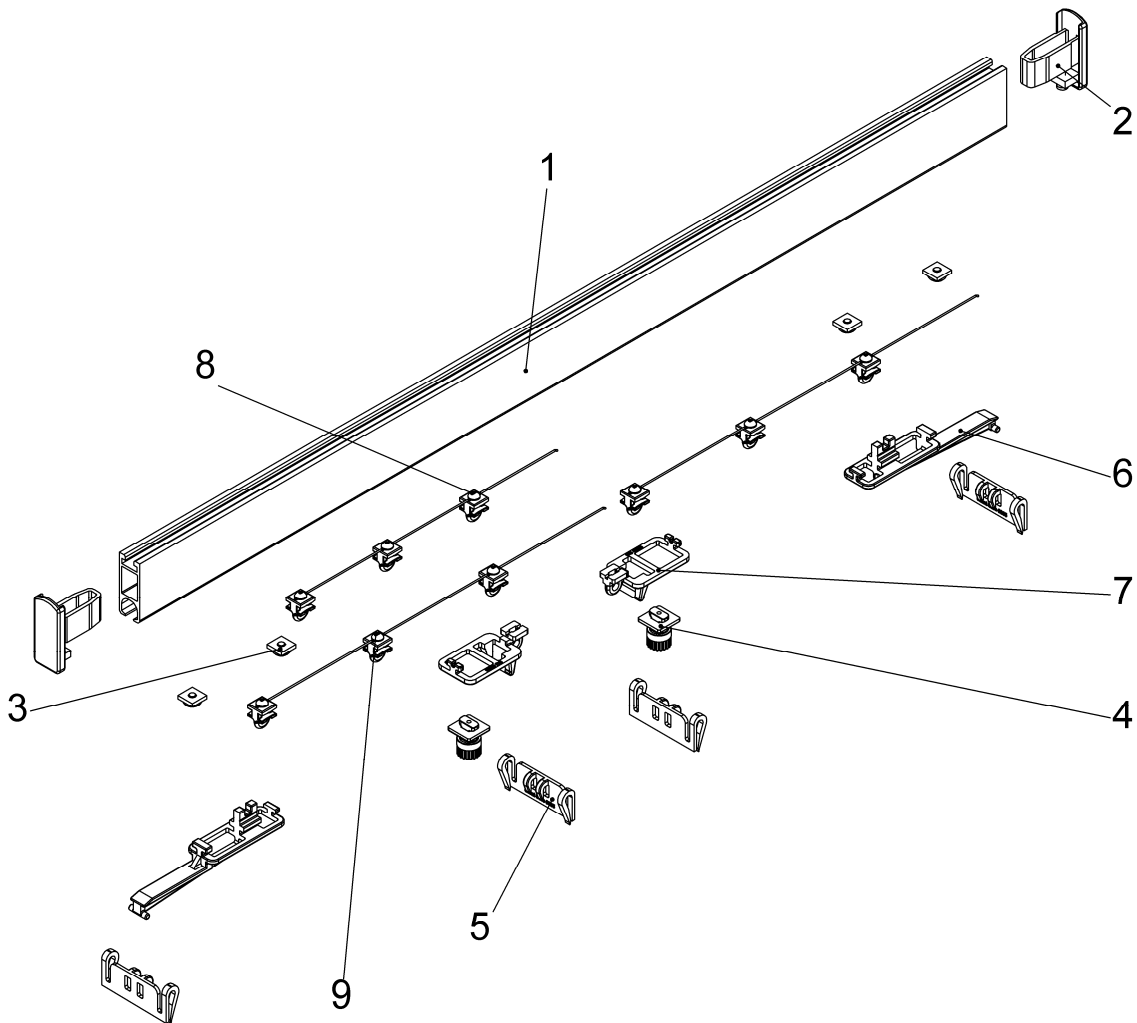
1.6 Parts list

1.6.1 Parts list Single Stack SG 6100 (N/A: SG 6020,6103,6290,6380)



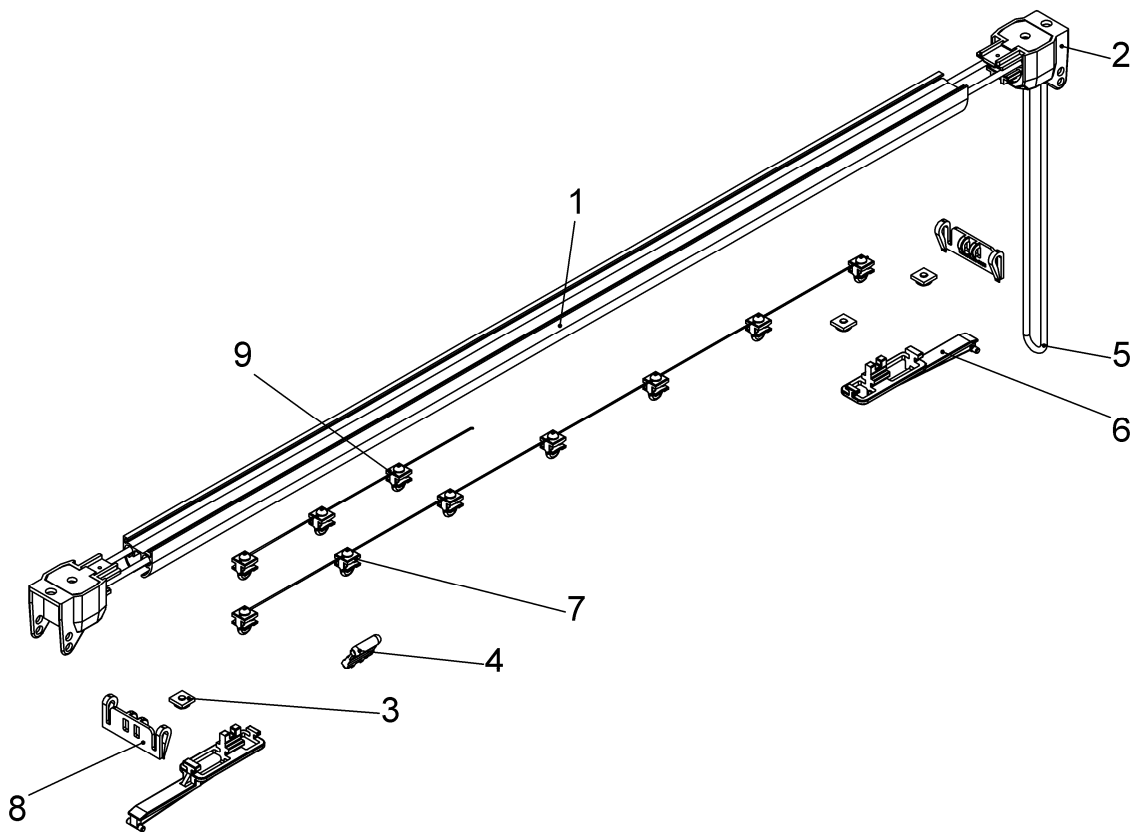
9	Glider cord 60mm	100634500		1
8	Glider cord 80mm	100634600		1
7	Carrier for drow rod	100636600	Delrin 527 UV NC-010	1
6	Hanger	100636500	Ultraform N2320 U03	2
5	Extension	100636400	Hostaform C 9021 GV1/30	1
4	Brake comb.	100225500		1
3	End stop	6013		2
2	End cover	6611	-	2
1	Profile	6101	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

Parts list Pair Stack SG 6100 (N/A: SG 6020,6103,6290,6380)



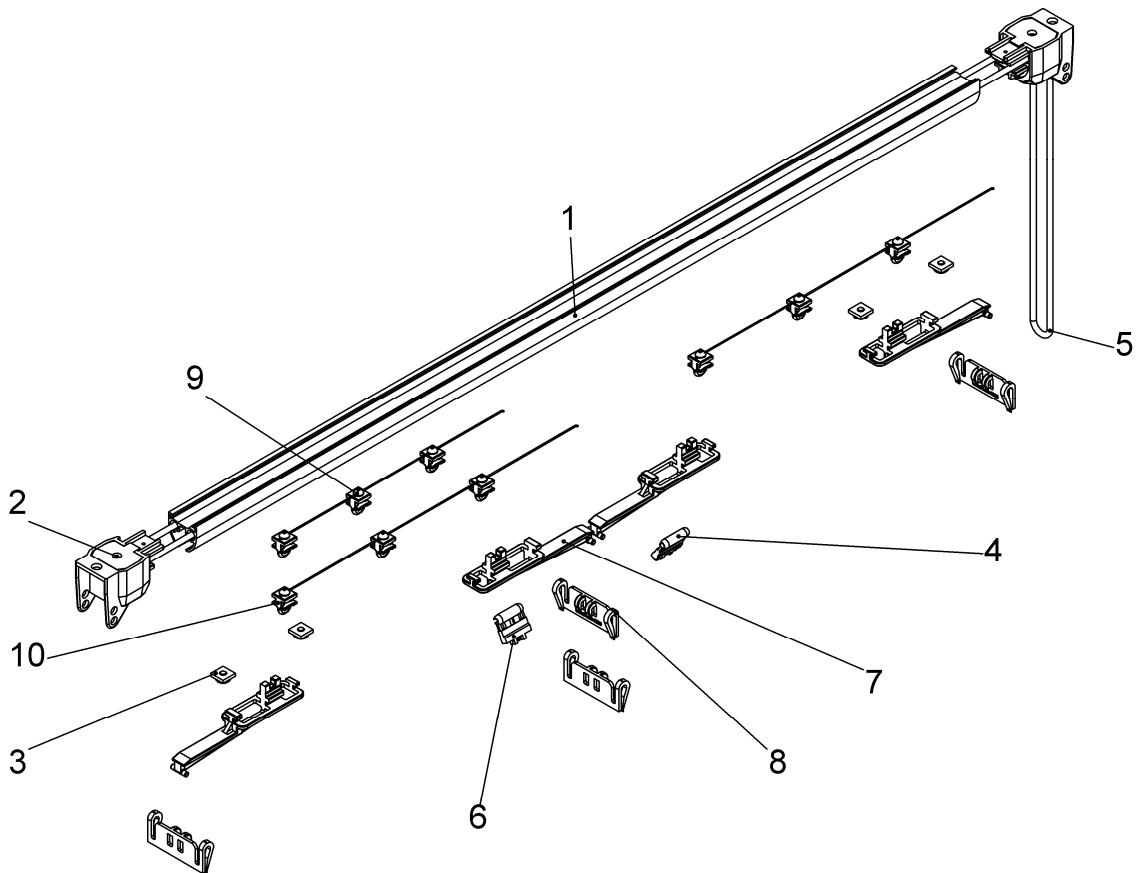
9	Glider cord 80mm	100634600		2
8	Glider cord 60mm	100634500		2
7	Carrier for draw rod	100636600	Delrin 527 UV NC-010	2
6	Extension	100636400	Hostaform C 9021 GV1/30	2
5	Hanger	100636500	Ultraform N2320 U03	4
4	Brake comb.	100225500		2
3	End stop	6013		4
2	End cover	6611	-	2
1	Profile	6101	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

Parts list Single Stack SG 3840 (N/A: SG 6120)



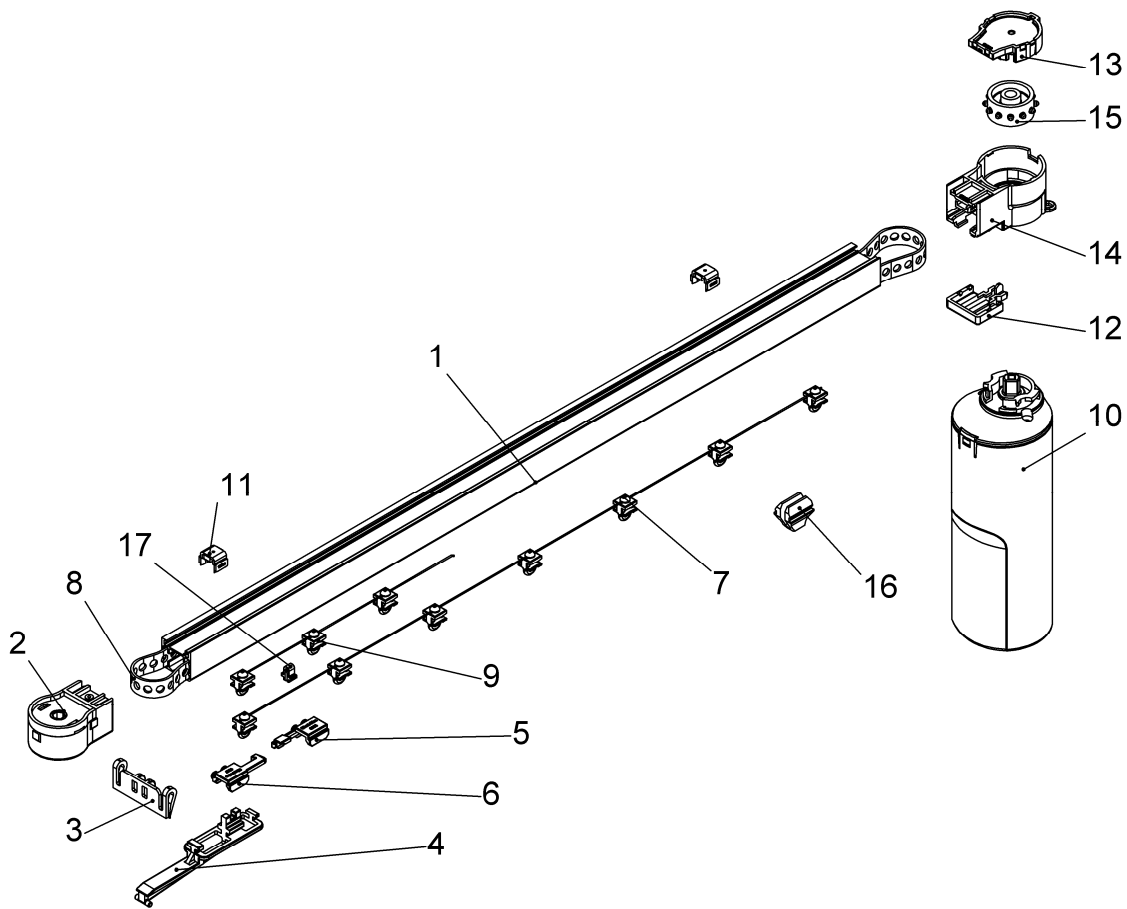
9	Glider cord 60mm	100634500		1
8	Hanger	100636500	Ultraform N2320 U03	2
7	Glider cord 80mm	100634600		1
6	Extension	100636400	Hostaform C 9021 GV1/30	2
5	Cord 3.5mm	3090	Polyester	1
4	Pilot runner	6314		1
3	End stop	6013		3
2	Guide	3804		2
1	Profile	3841	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

Parts list Pair Stack SG 3840 (N/A: SG 6120)



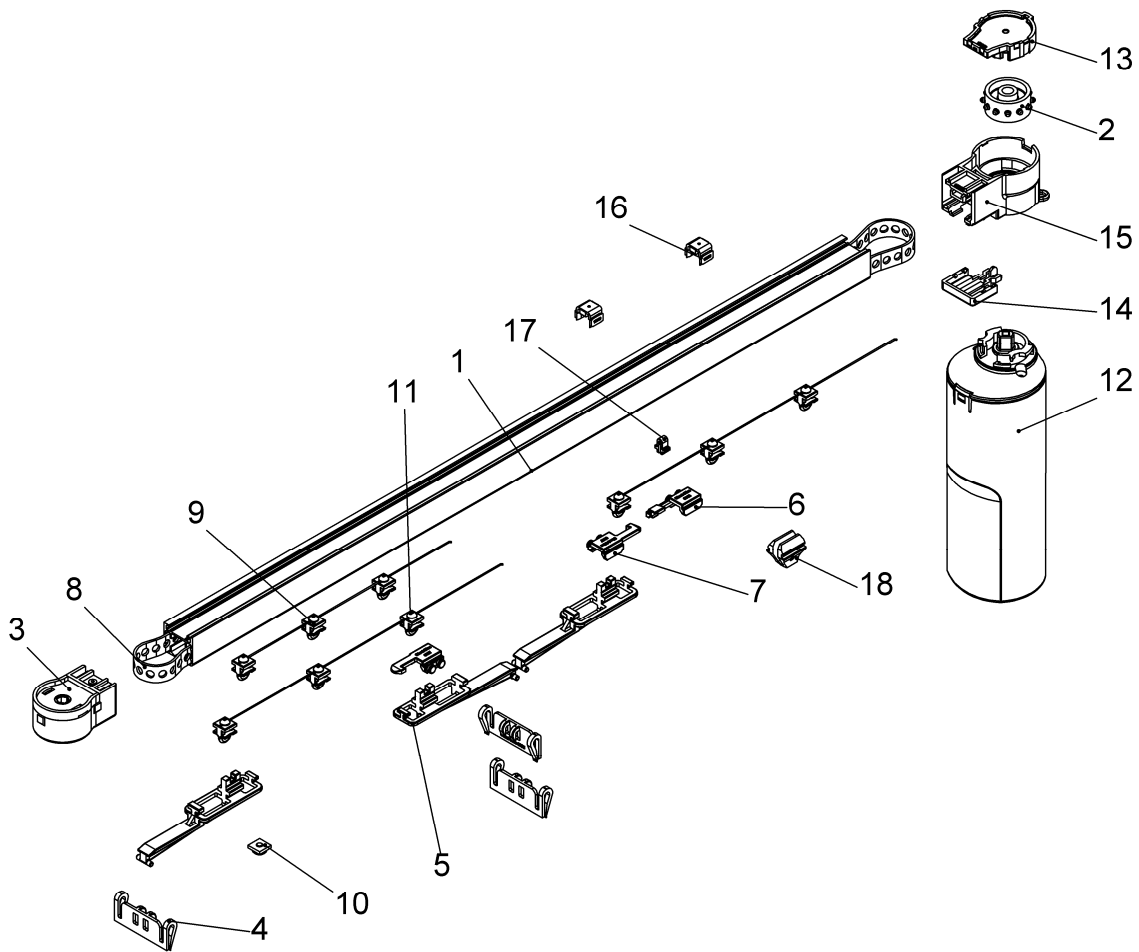
10	Glider cord 80mm	100634600		2
9	Glider cord 60mm	100634500		2
8	Hanger	100636500	Ultraform N2320 U03	4
7	Extension	100636400	Hostaform C 9021 GV1/30	4
6	Pilot runner	6315		1
5	Cord 3.5mm	3090	Polyester	1
4	Pilot runner	6314		1
3	End stop	6013		4
2	Guide	3804		2
1	Profile	3841	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

1.6.2 Parts list Single Stack SG 5090



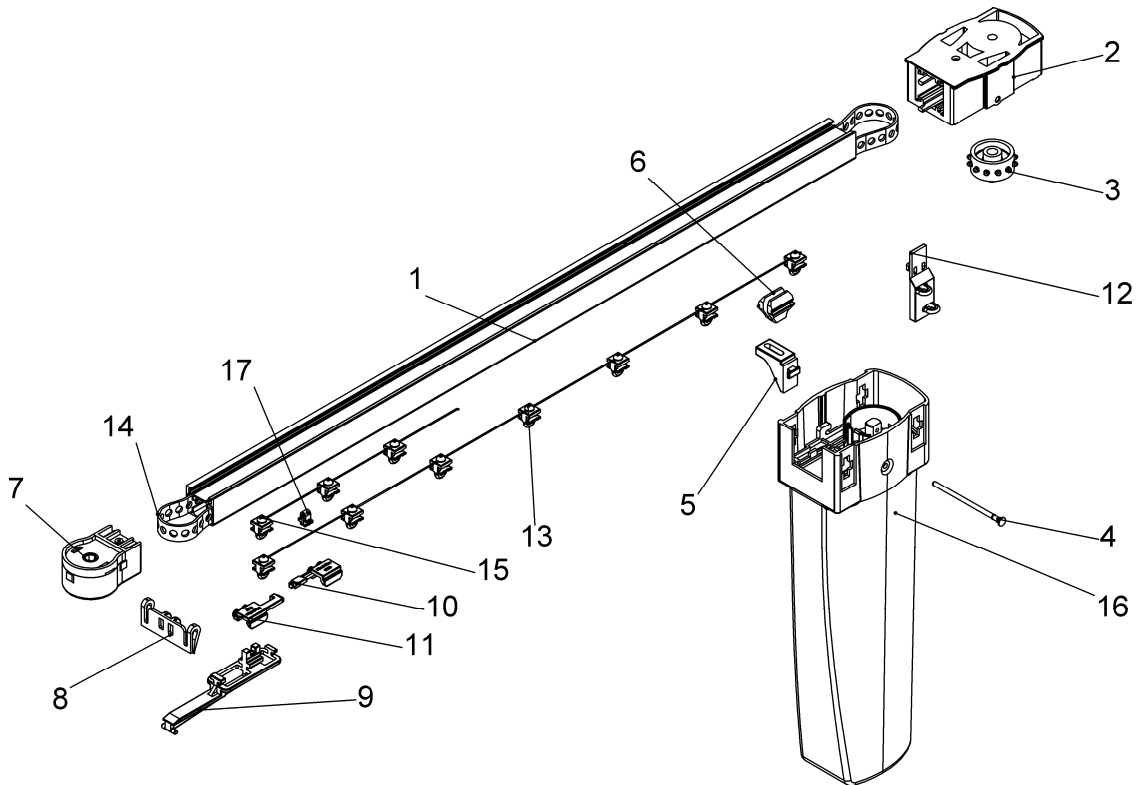
17	Clip	100639800	Polypropylen PP	1
16	Spring stop	6086	POM, white	1
15	Driving wheel	5152	Crastin S600 F20 NC10	1
14	Pulley housing	101000200	Grilon BS/2 6084	1
13	Lid	101000300	Delrin 527 UV NC-010	1
12	Locking plate	101000400	PA Typ 66	1
11	End stop	101001000		2
10	Motor unit	101001200		1
9	Glider cord 60mm	100634500		1
8	Driving belt	5130	Polyester fabrics	1
7	Glider cord 80mm	100634600		1
6	Master carrier	100636700	Delrin 527 UV NC-010	1
5	Carrier	100636800	Delrin 527 UV NC-010	1
4	Extension	100636400	Hostaform C 9021 GV1/30	1
3	Hanger	100636500	Delrin 527 UV NC-010	1
2	Belt return	2193		1
1	Profile	2191	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

1.6.3 Parts list Pair Stack SG 5090



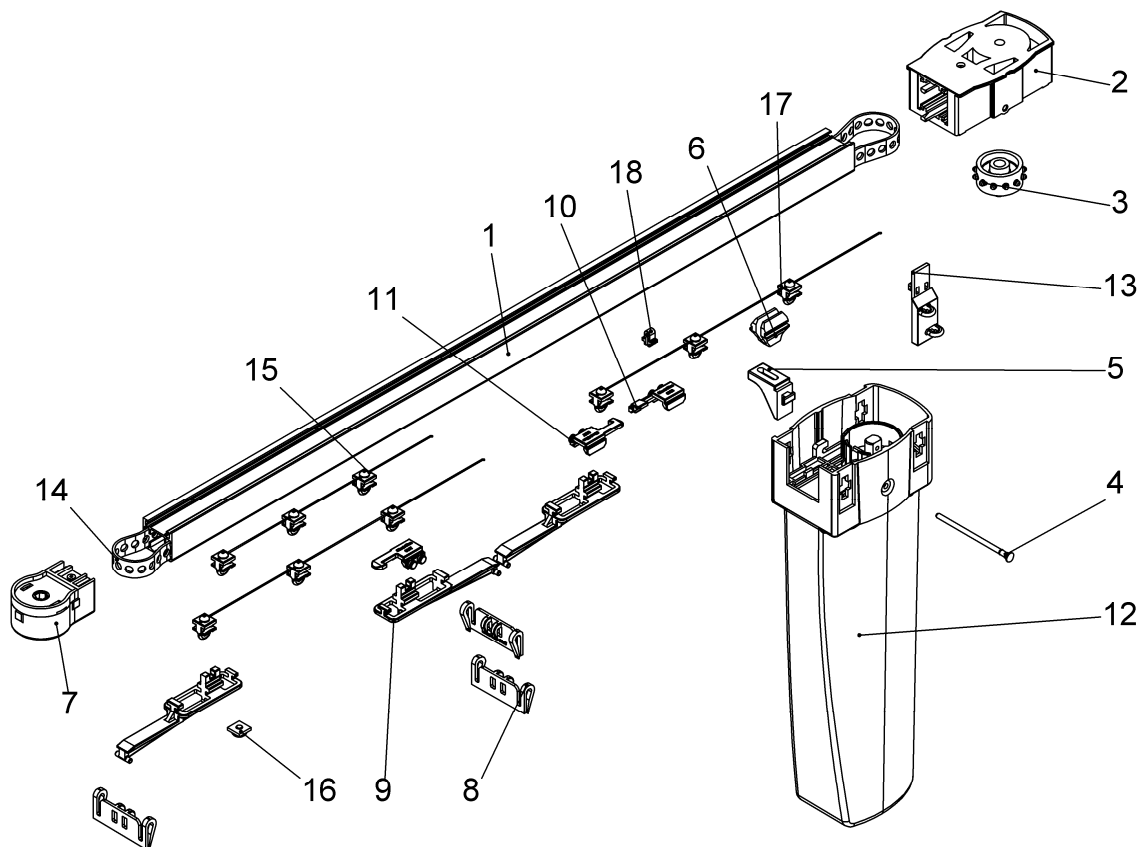
18	Spring stop	6086	POM, white	1
17	Clip	100639800	Polypropylen PP	1
16	End stop	101001000		2
15	Pulley housing	101000200	Grilon BS/2 6084	1
14	Locking plate	101000400	PA Typ 66	1
13	Lid	101000300	Delrin 527 UV NC-010	1
12	Motor unit	101001200		1
11	Glider cord 80mm	100634600		2
10	End stop	6013		1
9	Glider cord 60mm	100634500		2
8	Driving belt	5130	Polyester fabrics	1
7	Master carrier	100636700	Delrin 527 UV NC-010	2
6	Carrier	100636800	Delrin 527 UV NC-010	1
5	Extension	100636400	Hostaform C 9021 GV1/30	3
4	Hanger	100636500	Delrin 527 UV NC-010	3
3	Belt return	2193		1
2	Driving wheel	5152	Crastin S600 F20 NC10	1
1	Profile	2191	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Tellenummer part number	Werkstoff Material	Stück Piece

1.6.4 Parts list Single Stack SG 5400 (N/A: SG 5200)



17	Clip	100639800	Polypropylen PP	1
16	Motor AC	9020		1
15	Glider cord 60mm	100634500		1
14	Driving belt	5130	Polyester fabrics	1
13	Glider cord 80mm	100634600		1
12	Mask	5110	POM	1
11	Master carrier	100636700	Delrin 527 UV NC-010	1
10	Carrier	100636800	Delrin 527 UV NC-010	1
9	Extension	100636400	Hostaform C 9021 GV1/30	1
8	Hanger	100636500	Ultraform N2320 U03	1
7	Belt return	2193		1
6	Spring stop	6086	POM, white	1
5	Support	5147	POM	1
4	Securing pin	5149	PA 66 Grivory GV-5H/6855	1
3	Driving wheel	5152	Crastin S600 F20 NC10	1
2	Case gear drive	5186	POM, white RAL 9016	1
1	Profile	2191	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

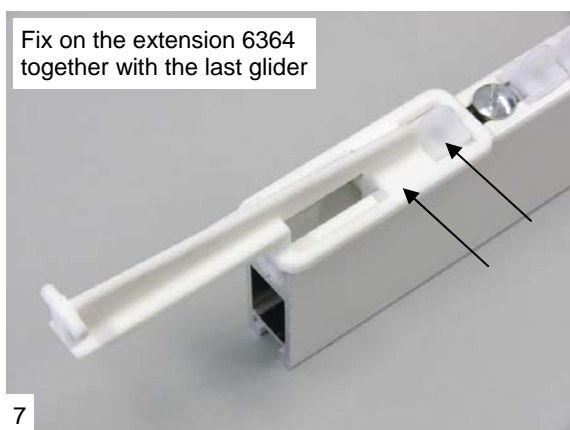
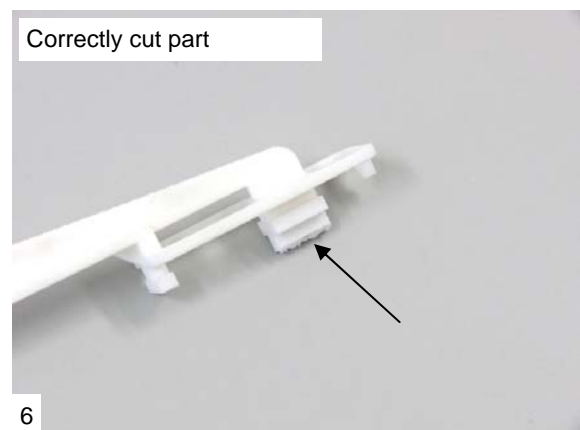
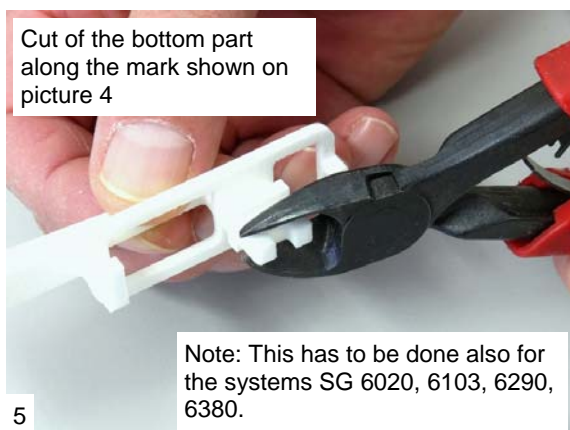
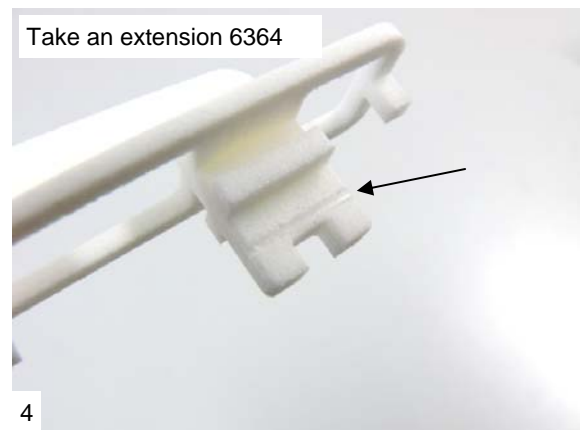
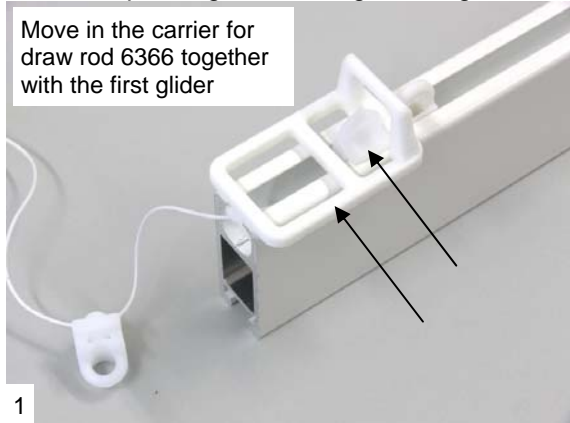
1.6.5 Parts list Pair Stack SG 5400 (N/A: SG 5200)

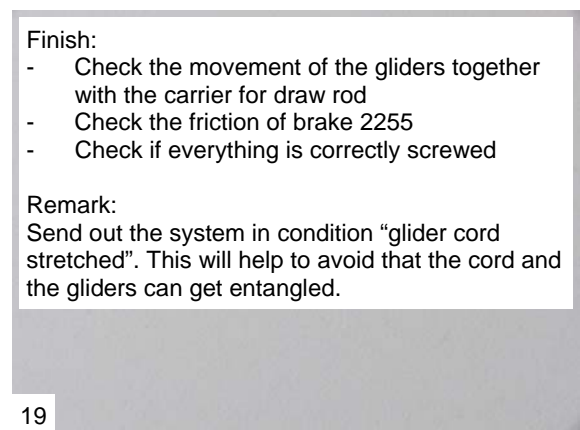
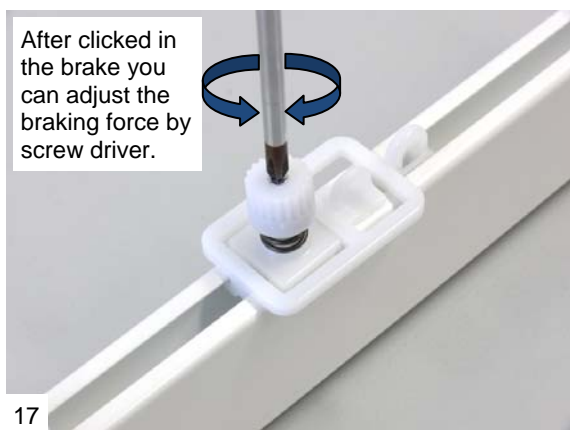
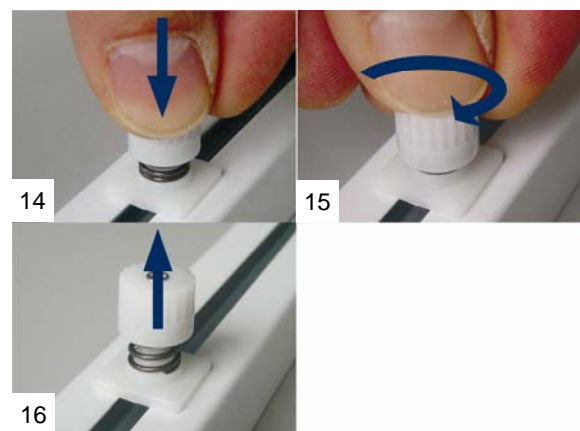
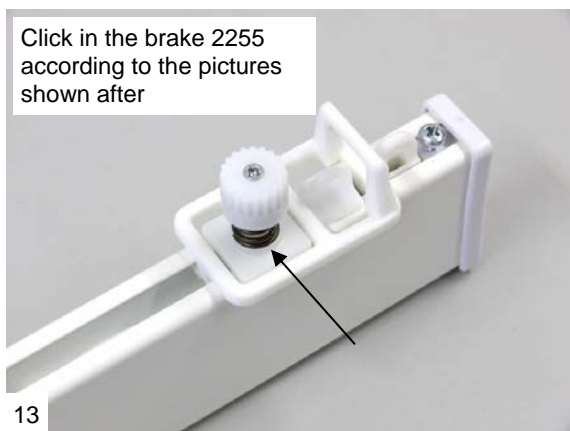
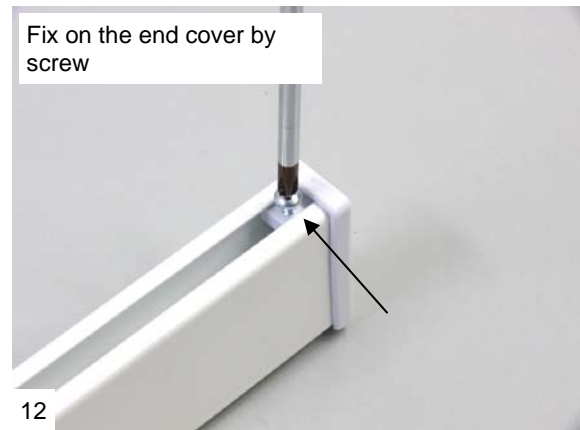
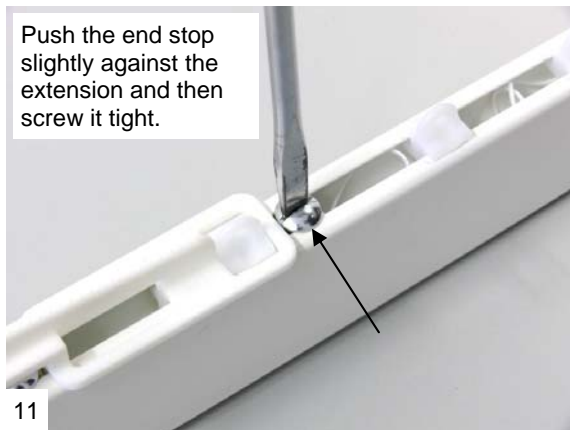
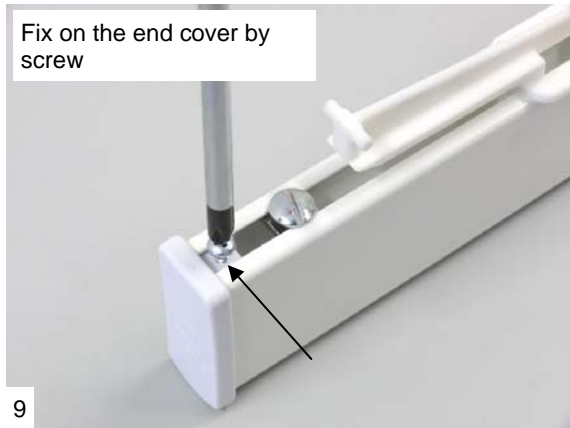


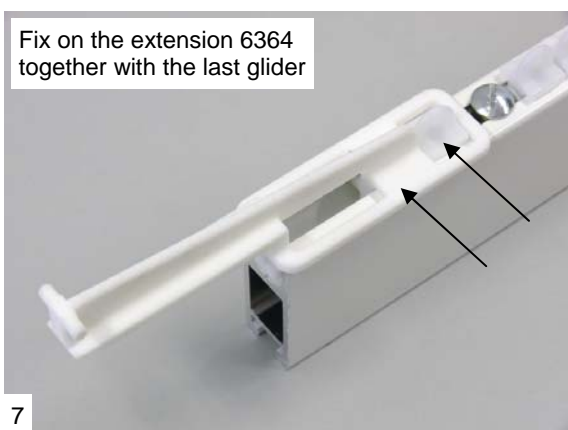
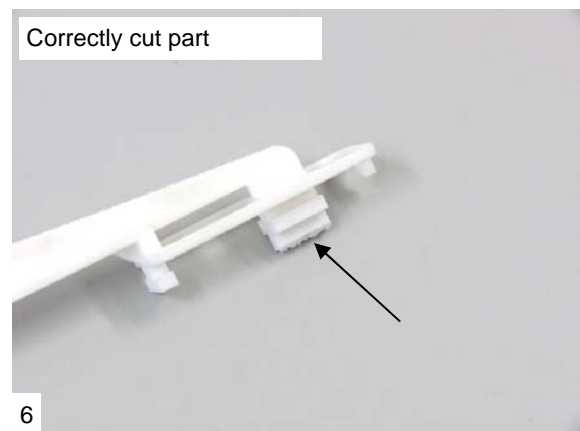
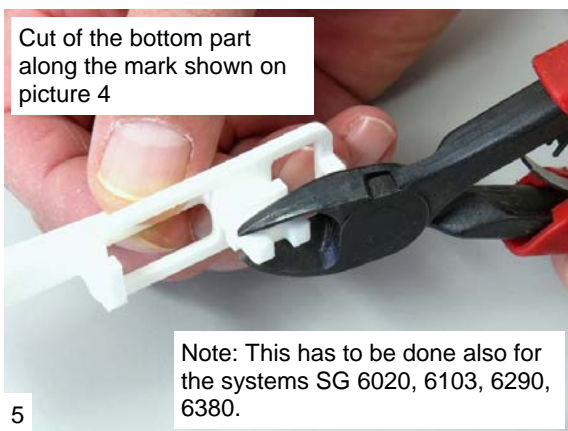
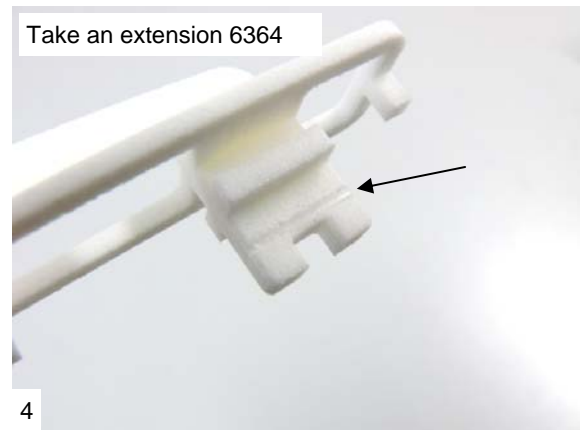
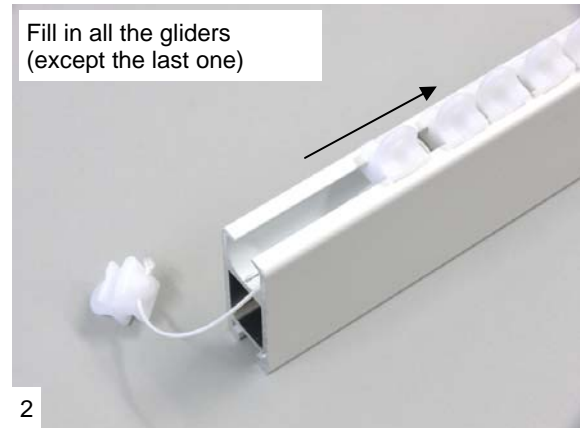
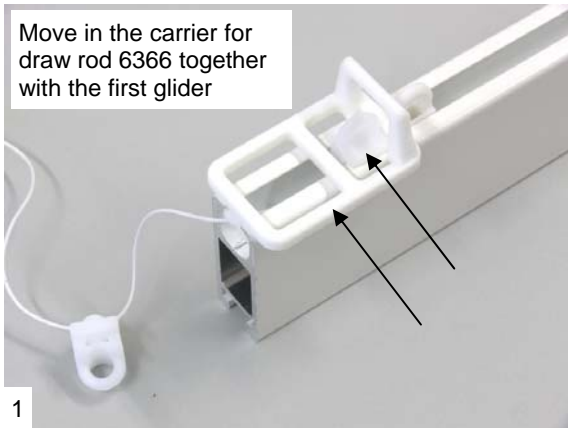
18	Clip	100639800	Polypropylen PP	1
17	Glider cord 80mm	100634600		2
16	End stop	6013		1
15	Glider cord 60mm	100634500		2
14	Driving belt	5130	Polyester fabrics	1
13	Mask	5110	POM	1
12	Motor AC	9020		1
11	Master carrier	100636700	Delrin 527 UV NC-010	2
10	Carrier	100636800	Delrin 527 UV NC-010	1
9	Extension	100636400	Hostaform C 9021 GV1/30	3
8	Hanger	100636500	Ultraform N2320 U03	3
7	Belt return	2193		1
6	Spring stop	6086	POM, white	1
5	Support	5147	POM	1
4	Securing pin	5149	PA 66 Grivory GV-5H/6855	1
3	Driving wheel	5152	Crastin S600 F20 NC10	1
2	Case gear drive	5186	POM, white RAL 9016	1
1	Profile	2191	AlMgSi 0.5	1
Pos. Pos.	Titel Title	Teilenummer part number	Werkstoff Material	Stück Piece

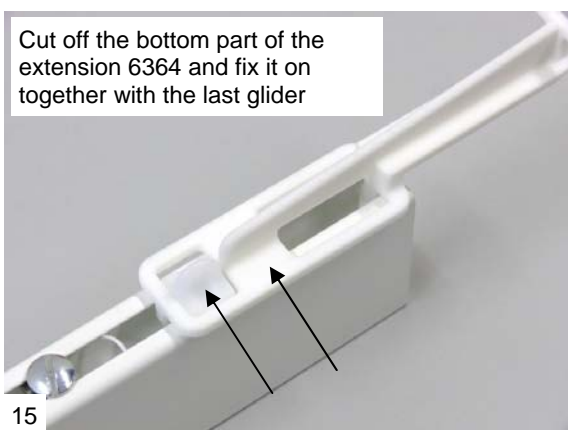
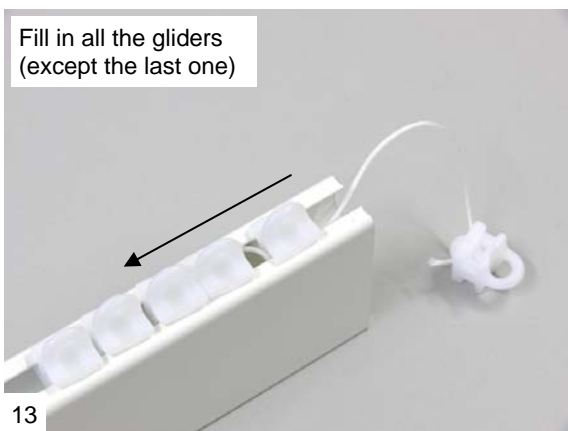
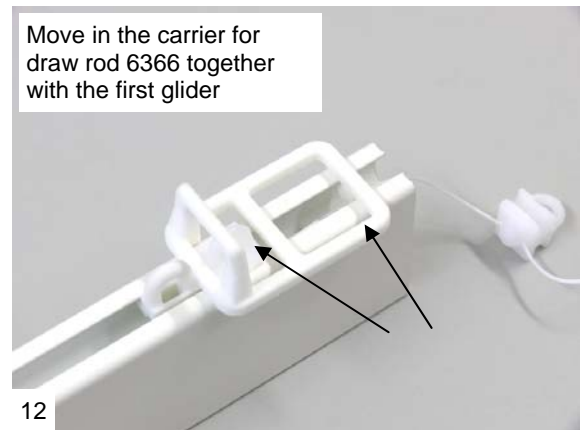
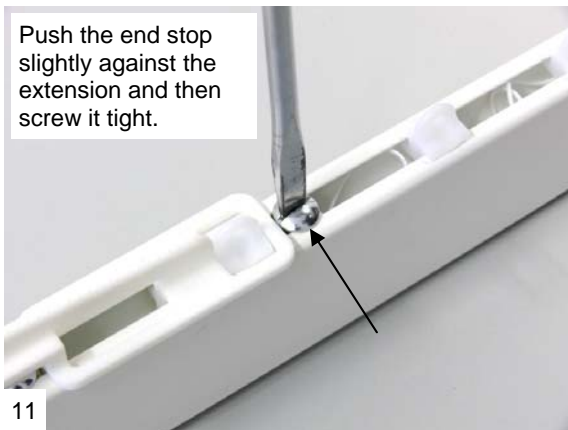
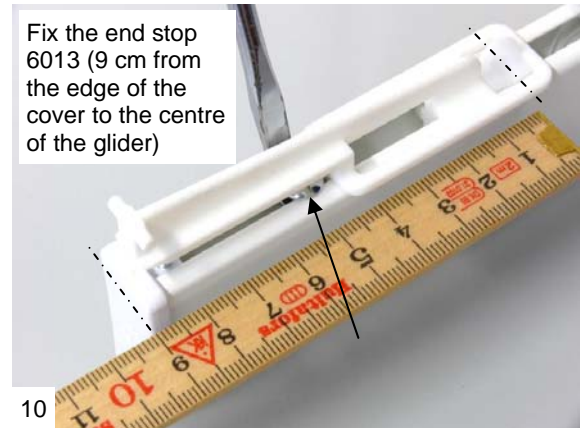
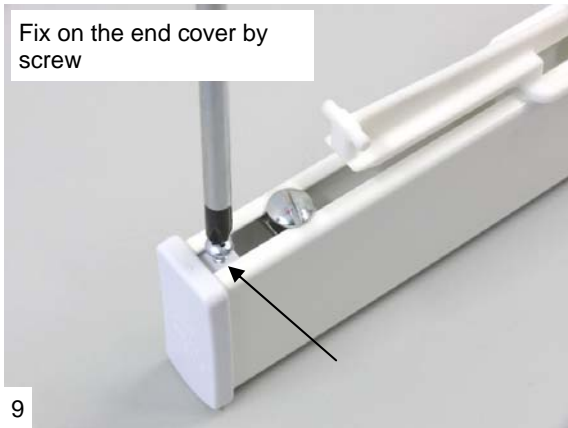
1.7 Assembling of System

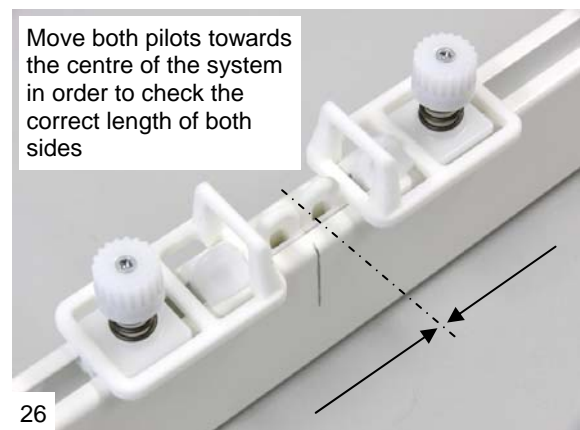
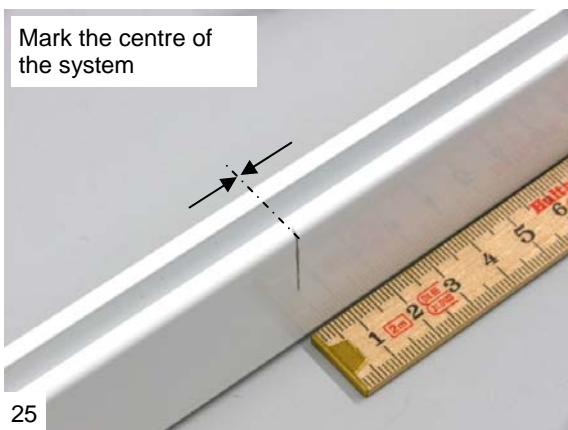
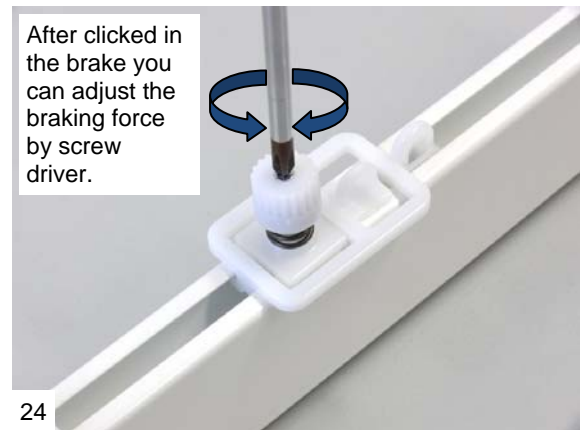
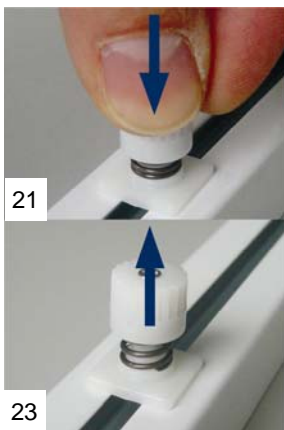
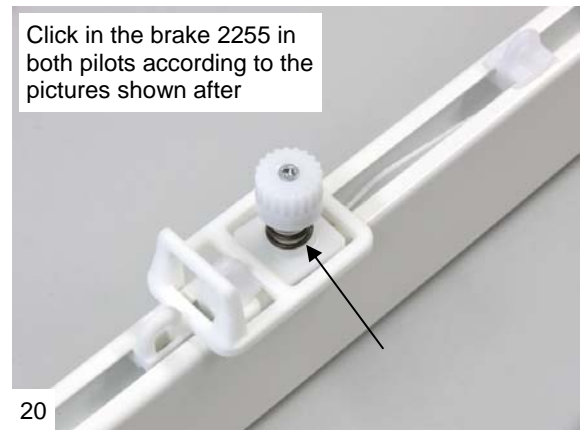
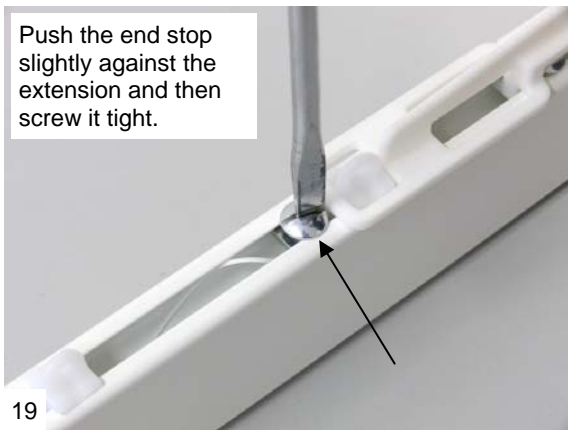
1.7.1 Assembling SG 6100 – **Single Stack** (N/A: SG 6020, 6103, 6292, 6380). Profile cutting according to the corresponding Assembling & Fitting Instruction.











Finish:

- Check the movement of the gliders together with the carrier for draw rod
- Check the friction of brake 2255
- Check if everything is correctly screwed

Remark:

Send out the system in condition "glider cord stretched". This will help to avoid that the cord and the gliders can get entangled.

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1.7.2 Assembling SG 3840 – **Single Stack** (N/A: SG 6120). Profile cutting according to the corresponding Assembling & Fitting Instruction.

Prepare the system with profile, cord, pilot etc.



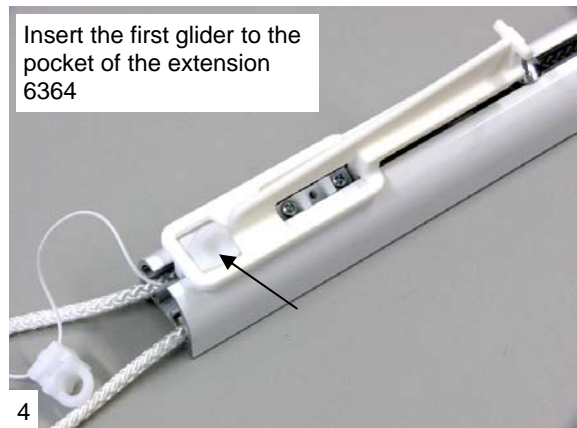
Add an end stop 6013



Fix on the extension 6364 together with the pilot 6314



Insert the first glider to the pocket of the extension 6364

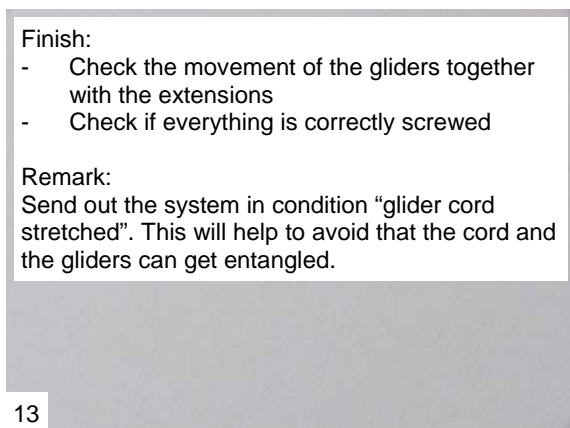
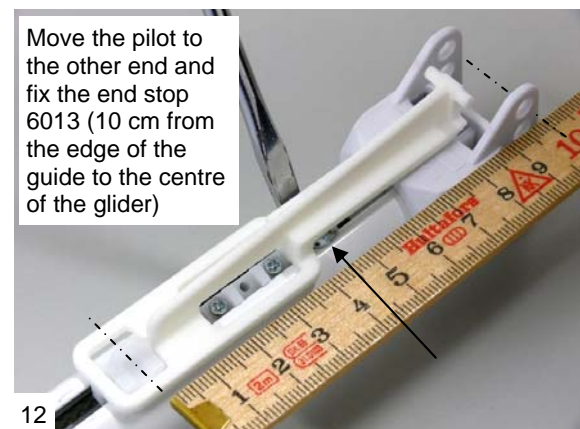
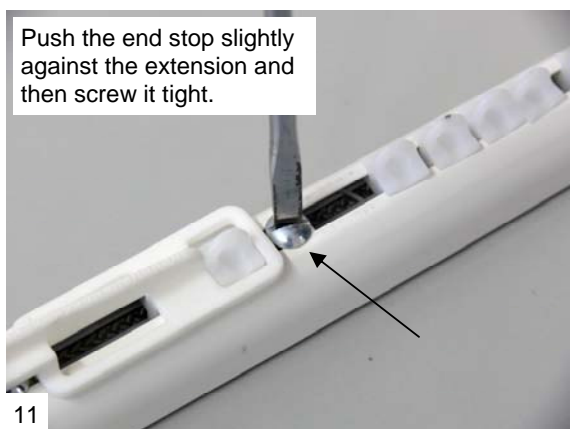
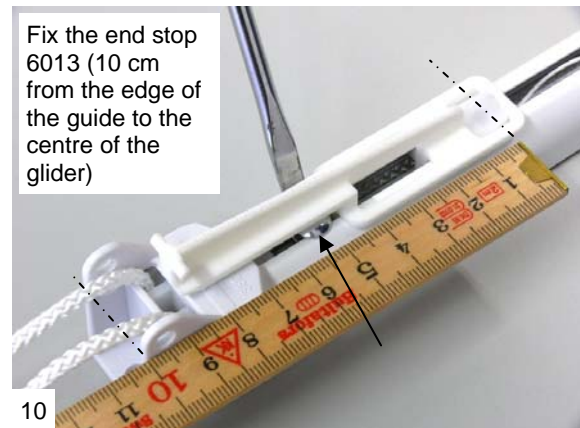
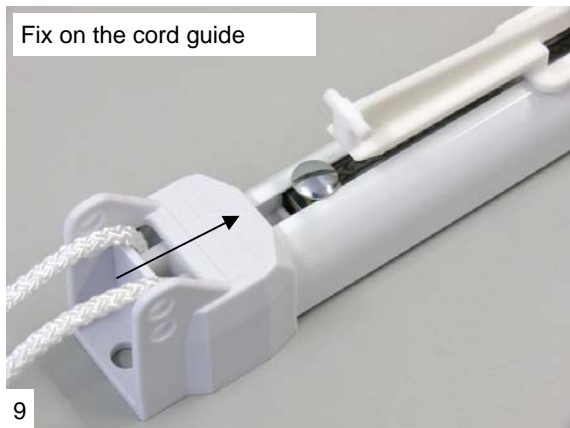


Fill in all the gliders (except the last one)

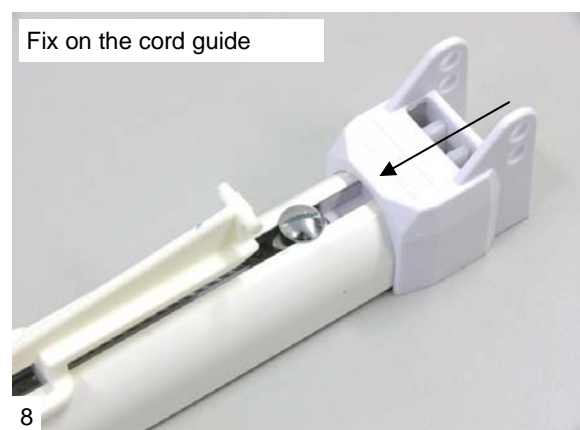
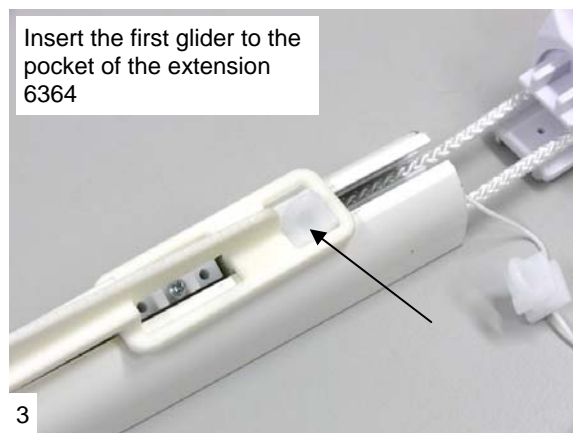
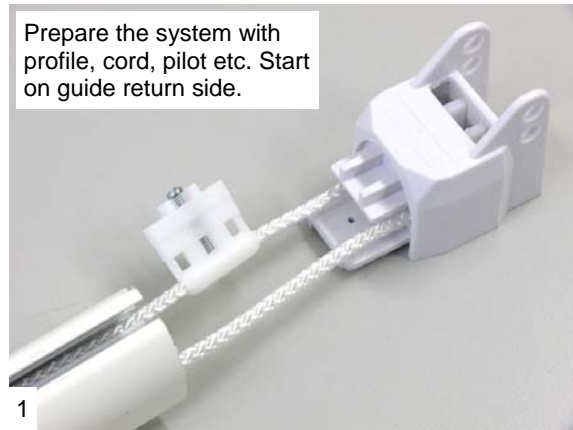


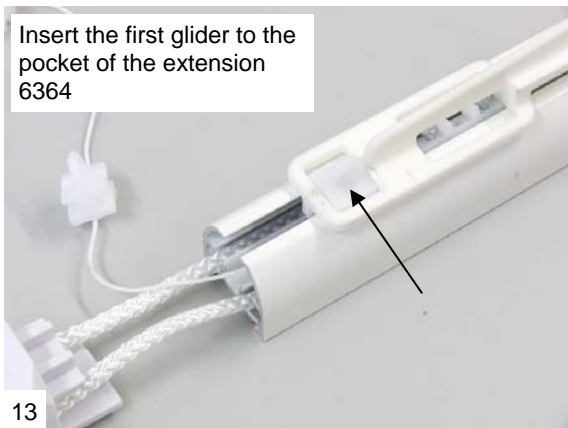
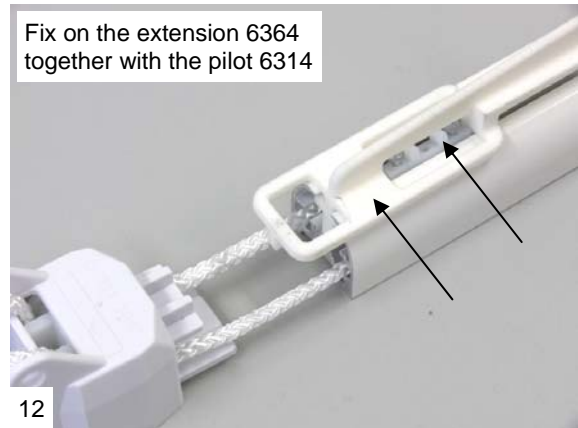
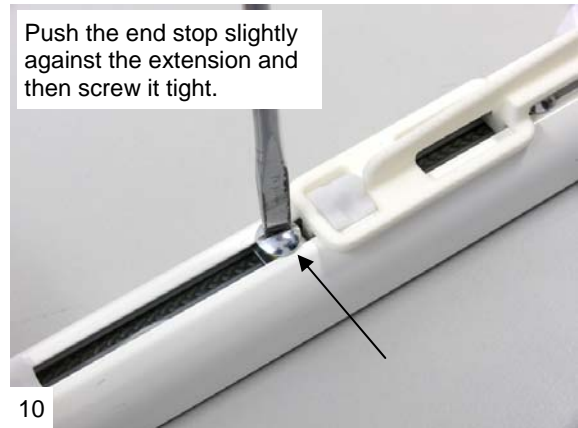
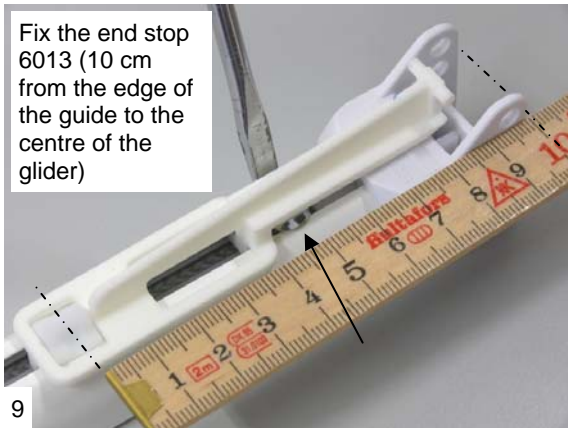
Add an end stop 6013

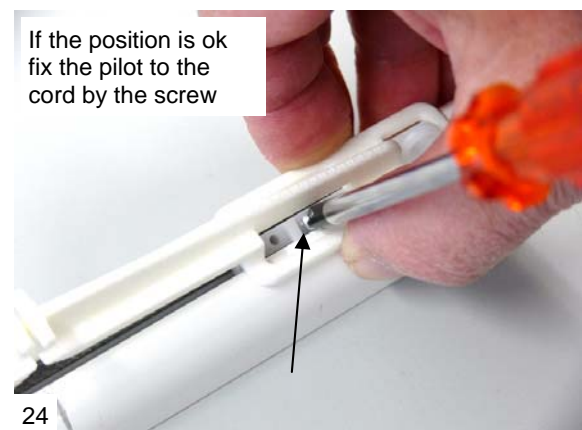
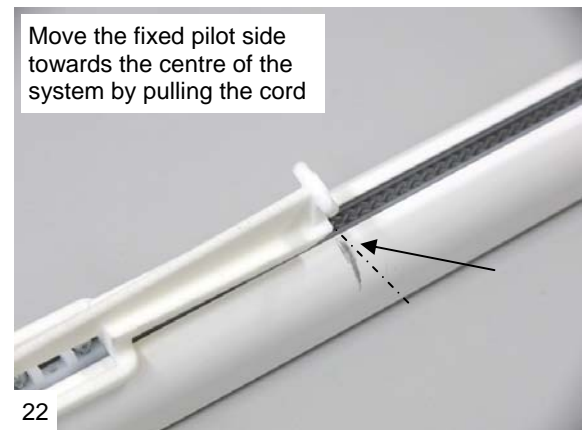
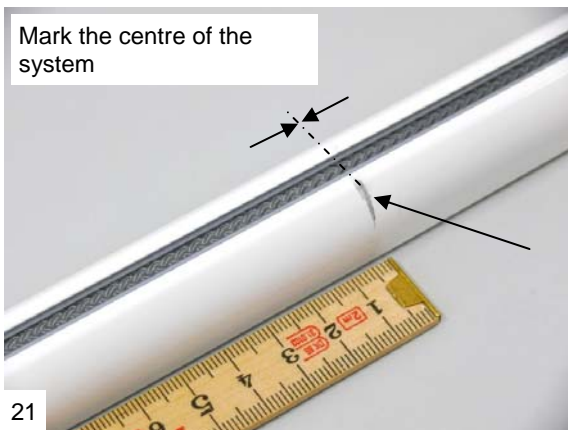
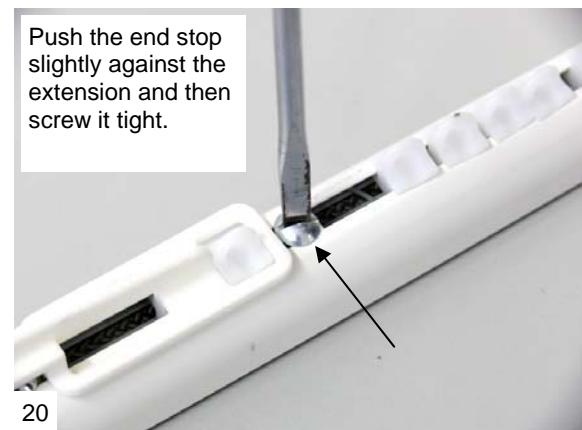
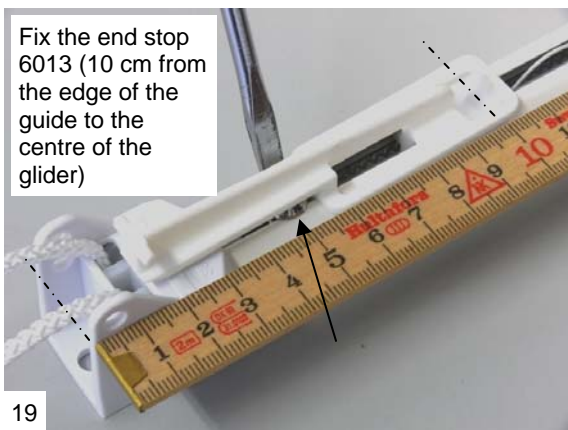
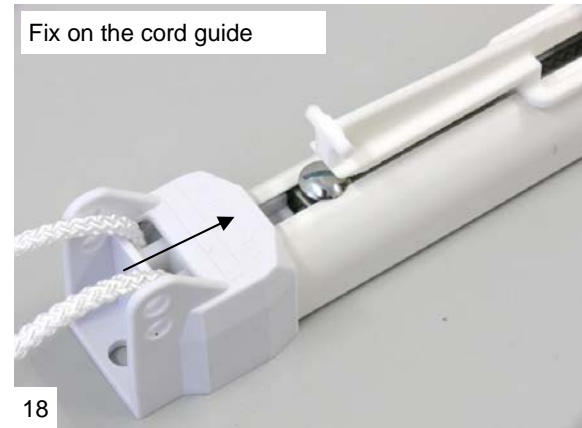




Assembling SG 3840 – **Pair Stack**







Finish:

- Check the movement of the gliders together with the extensions
- Check if everything is correctly screwed

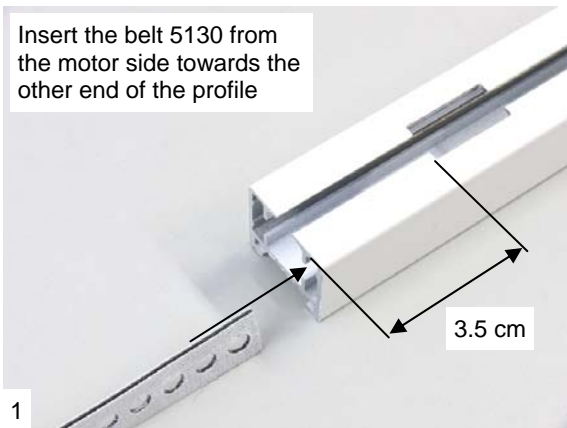
Remark:

Send out the system in condition "glider cord stretched". This will help to avoid that the cord and the gliders can get entangled.

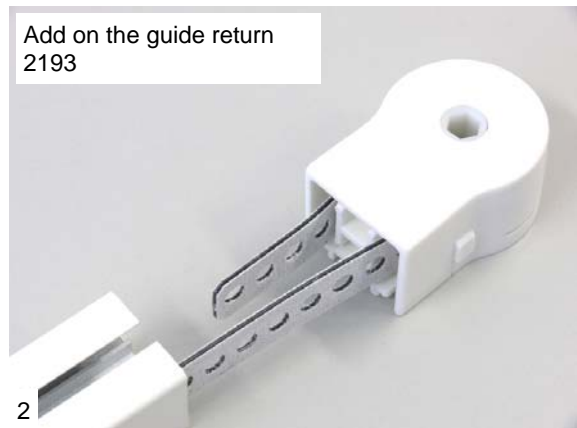
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1.7.3 Preparation for Assembling SG 5090 – **Single Stack**. Profile cutting according to the corresponding Assembling & Fitting Instruction.

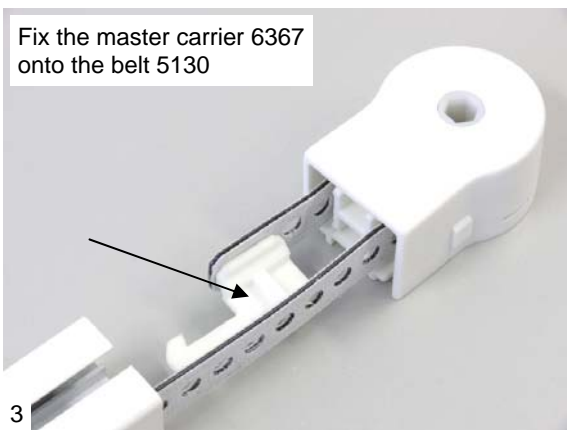
Insert the belt 5130 from the motor side towards the other end of the profile



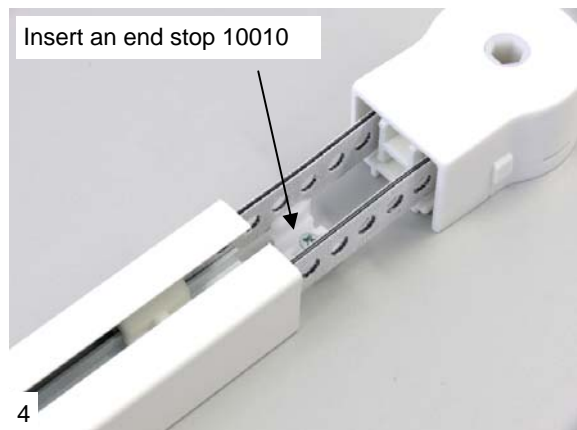
Add on the guide return 2193



Fix the master carrier 6367 onto the belt 5130



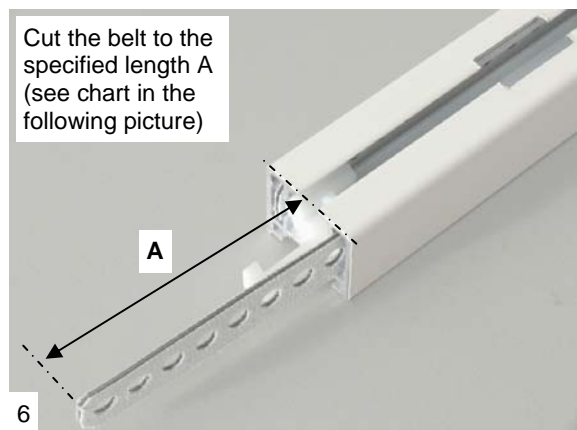
Insert an end stop 10010

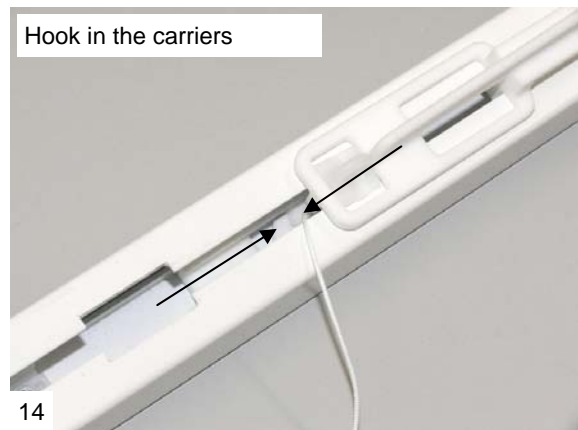
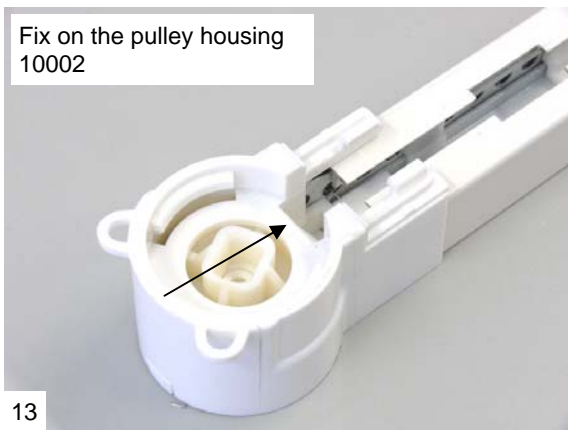
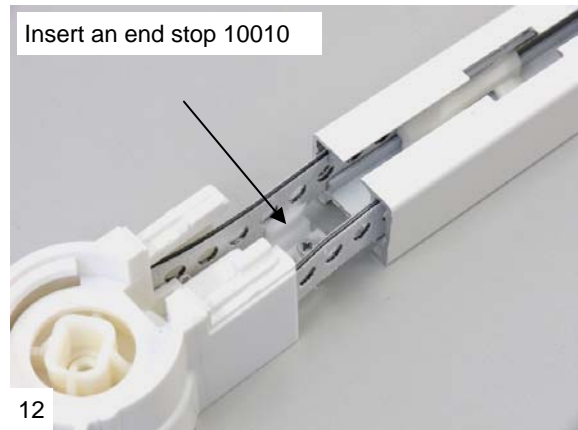
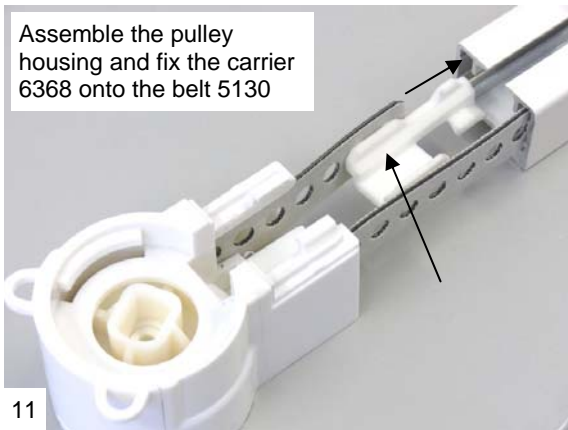
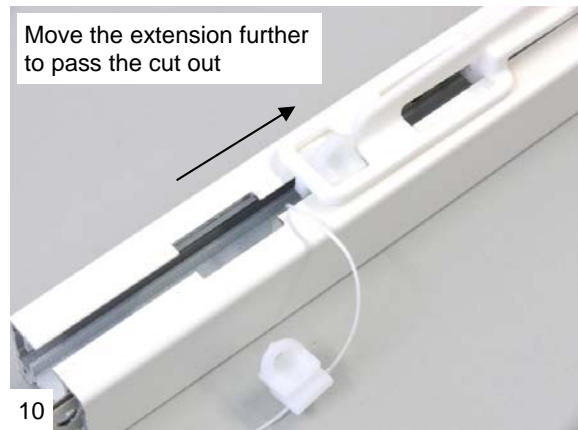
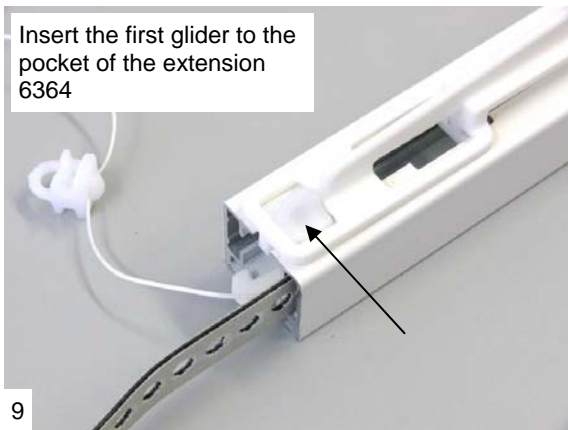
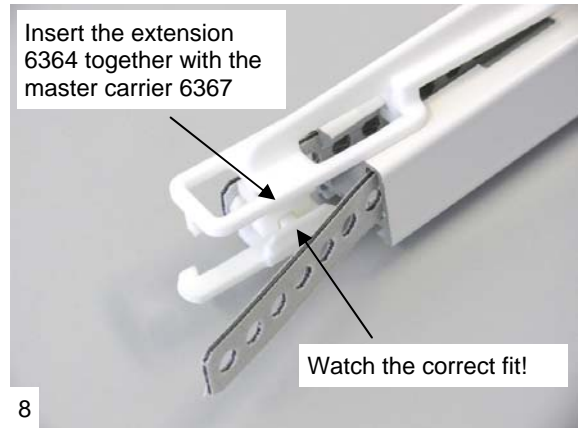
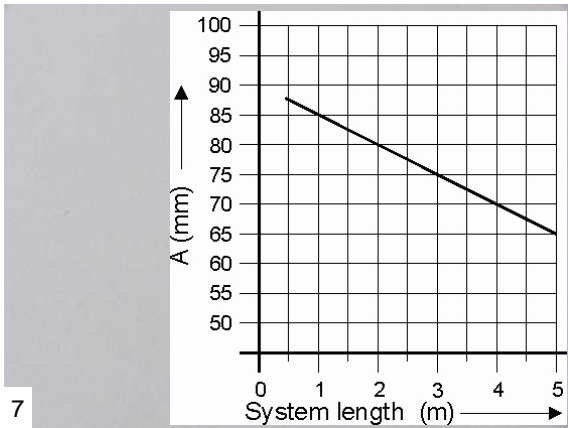


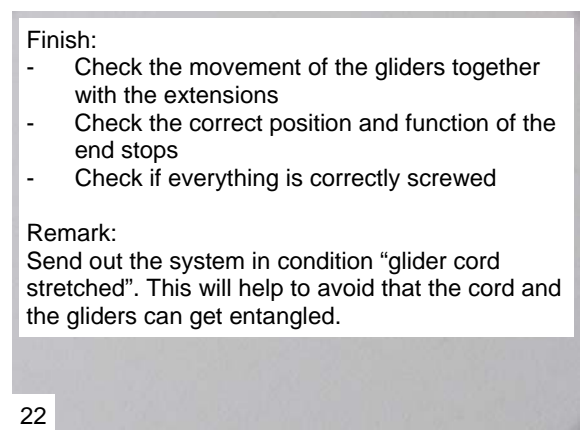
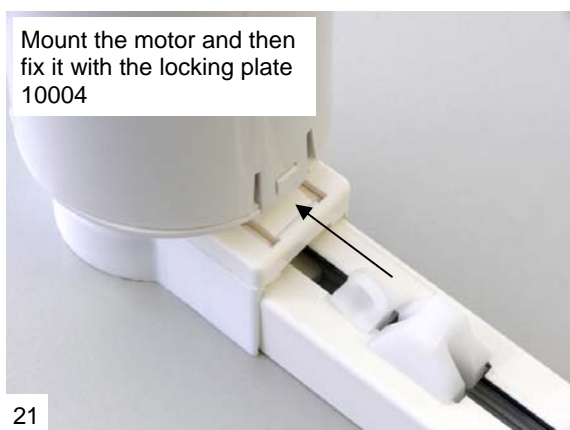
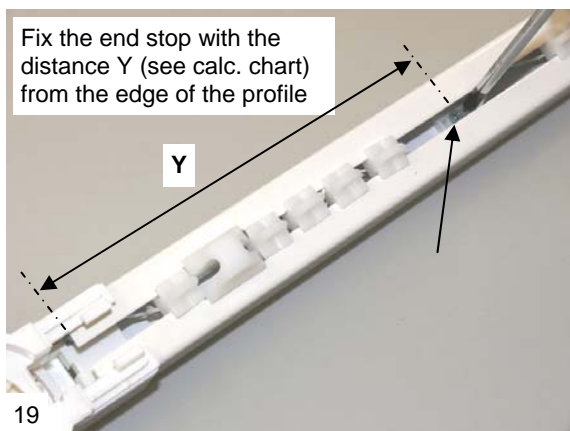
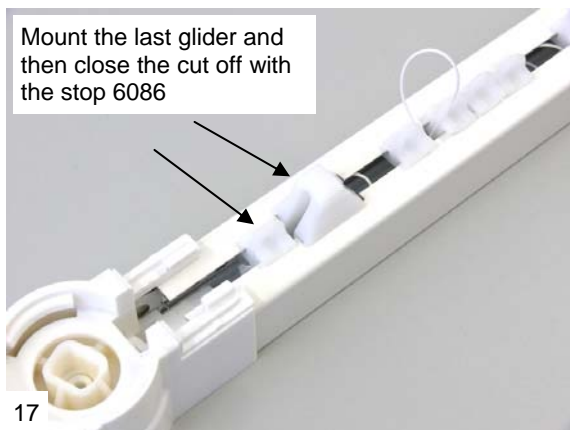
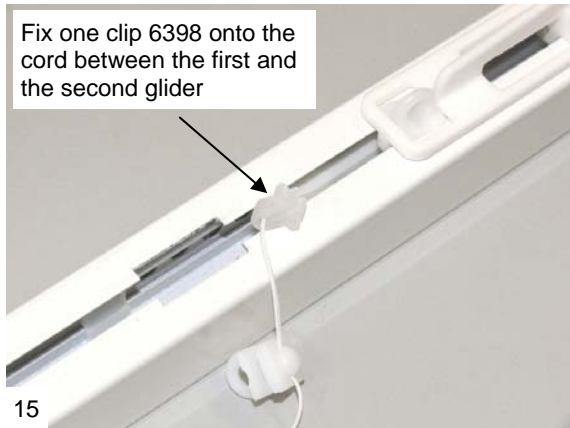
Fix on the guide return 2193



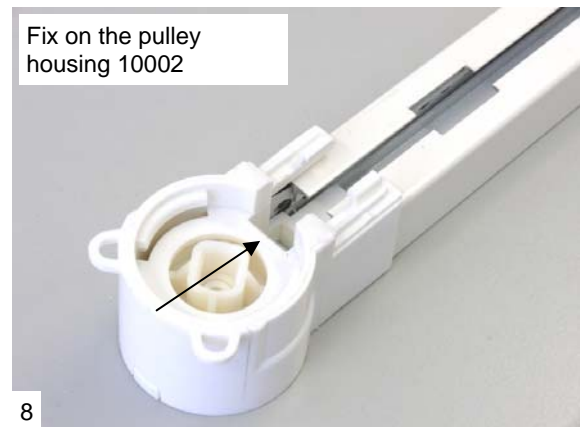
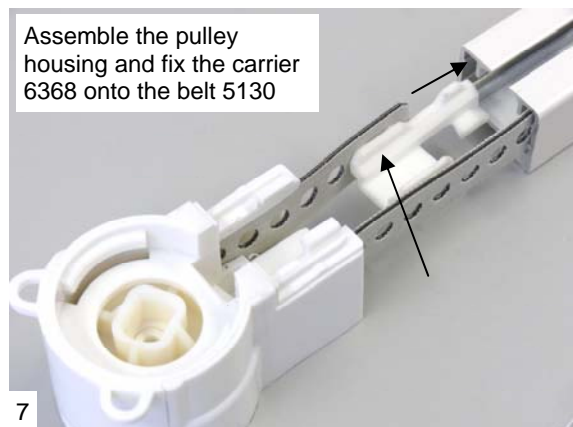
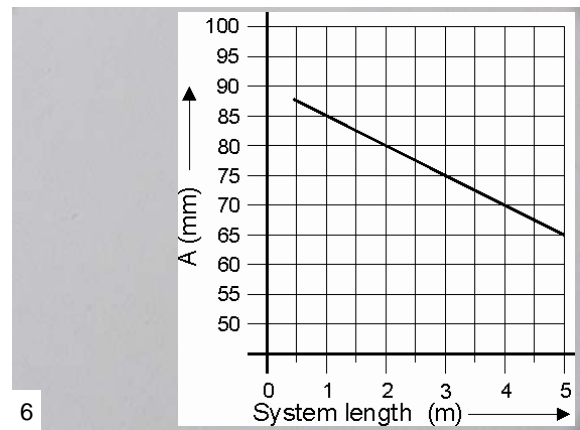
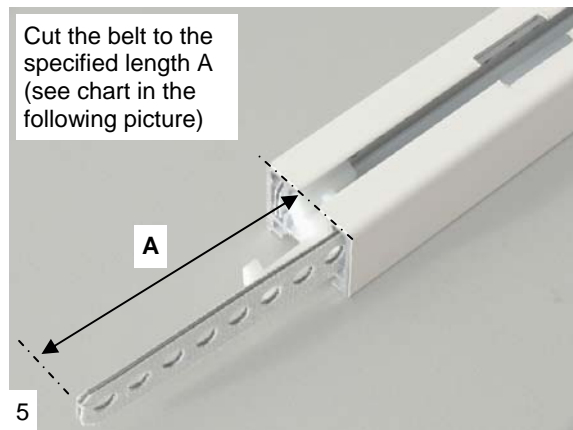
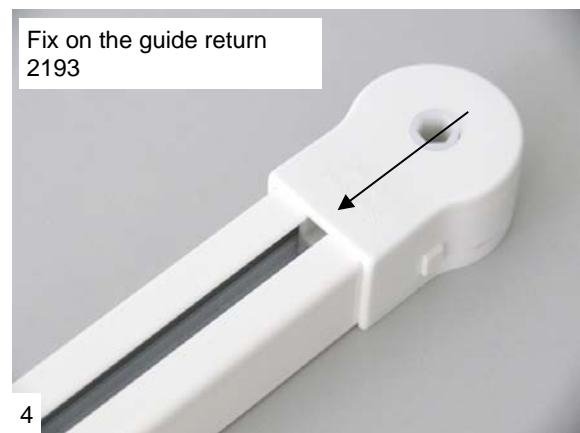
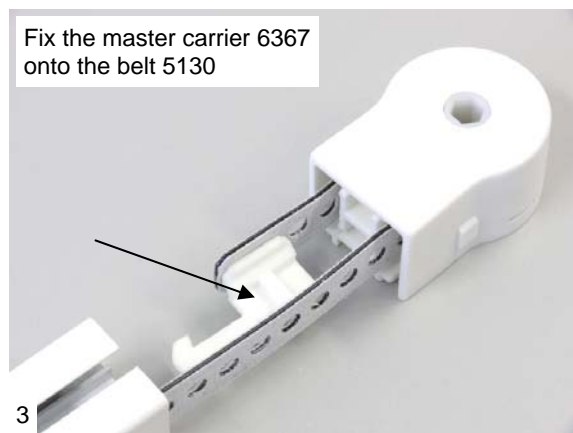
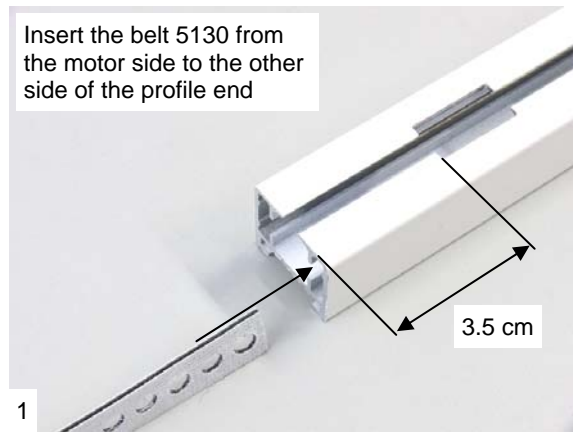
Cut the belt to the specified length A (see chart in the following picture)

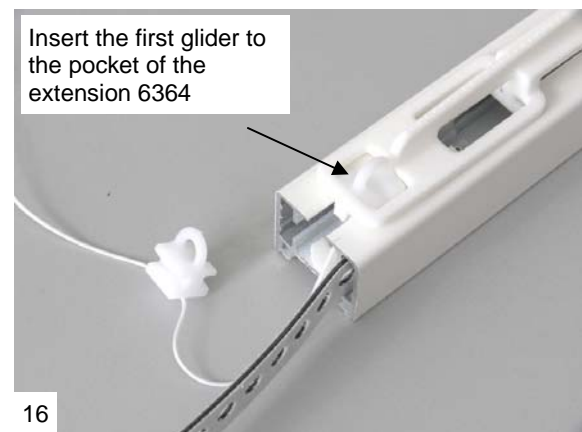
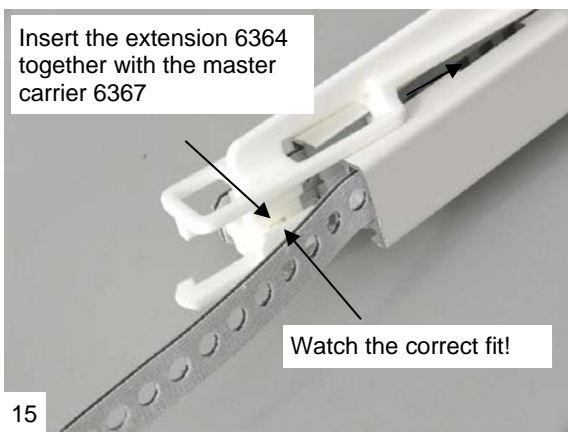
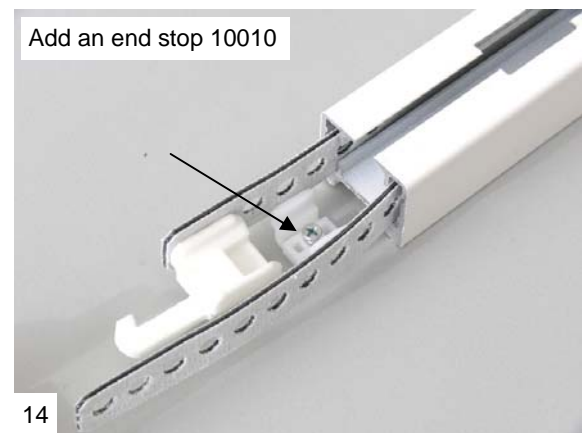
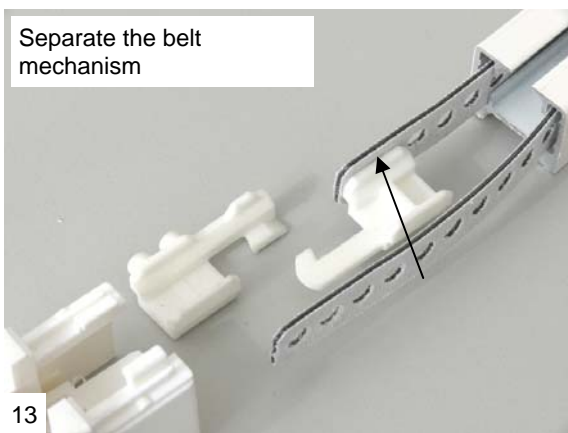
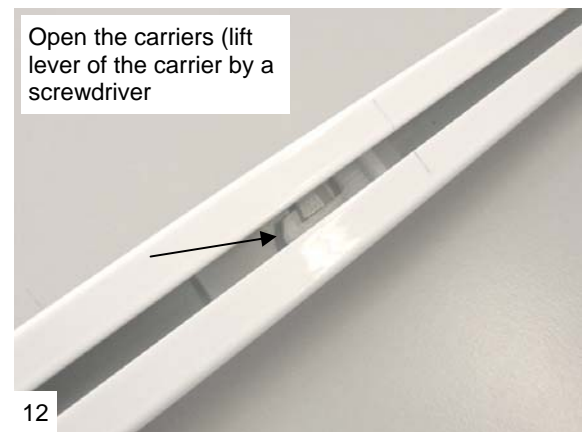
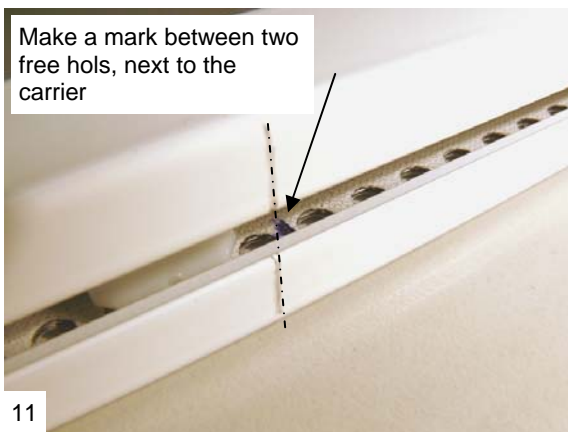
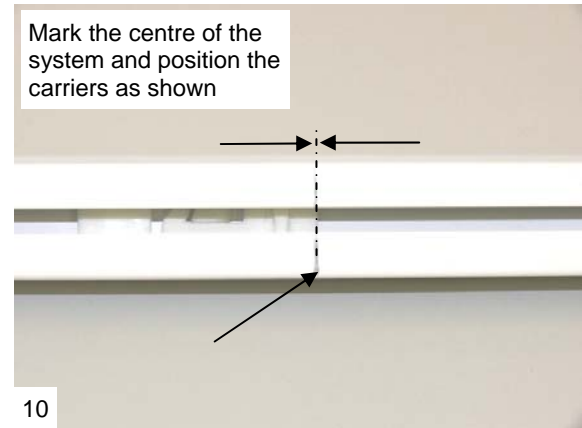


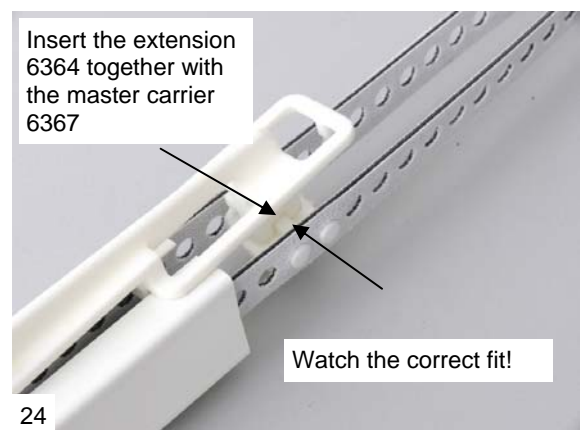
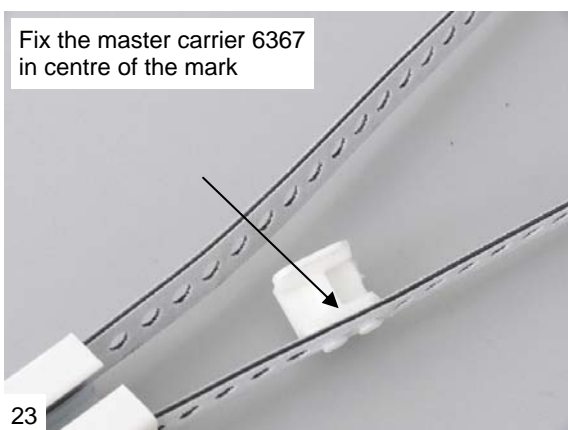
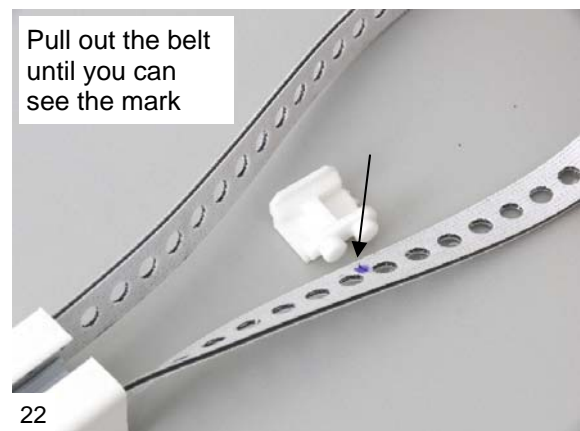
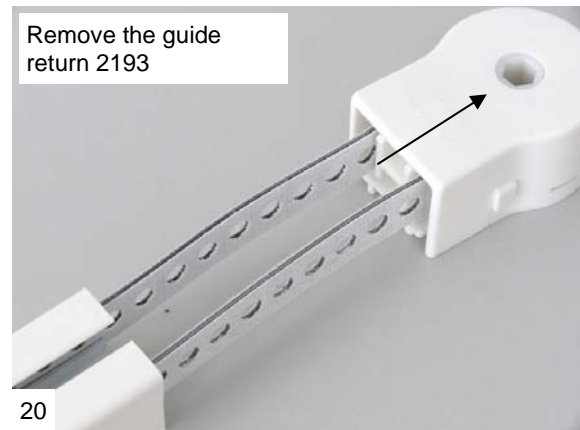
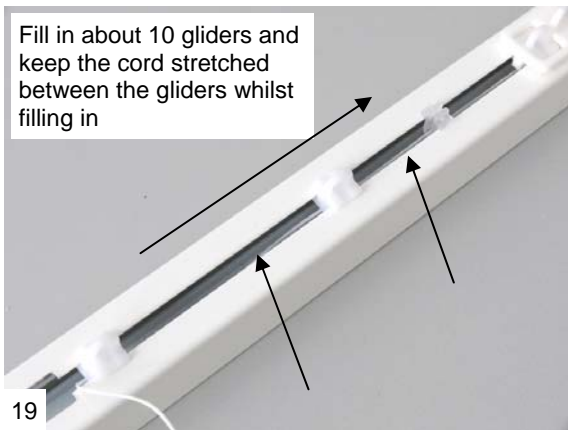


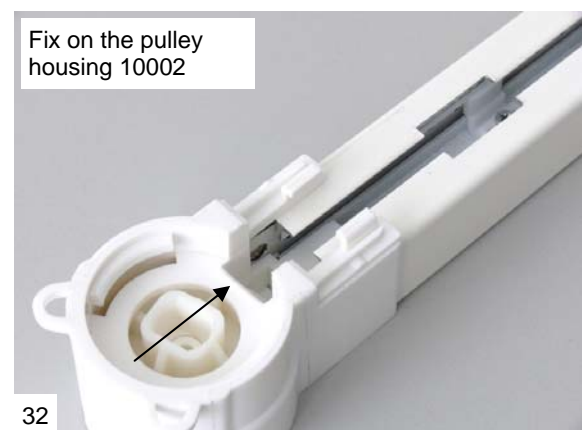
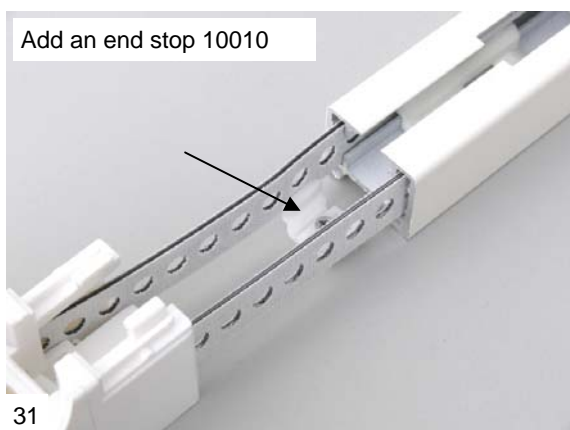
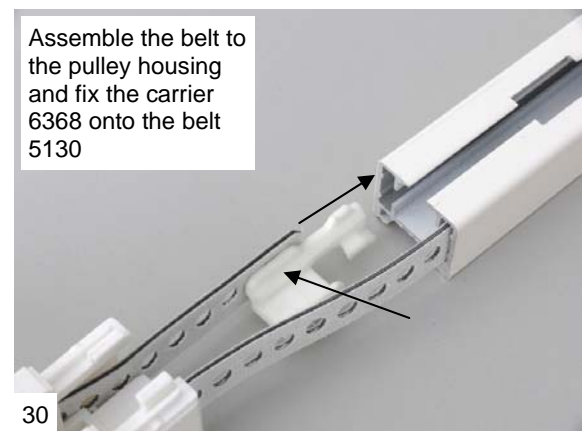
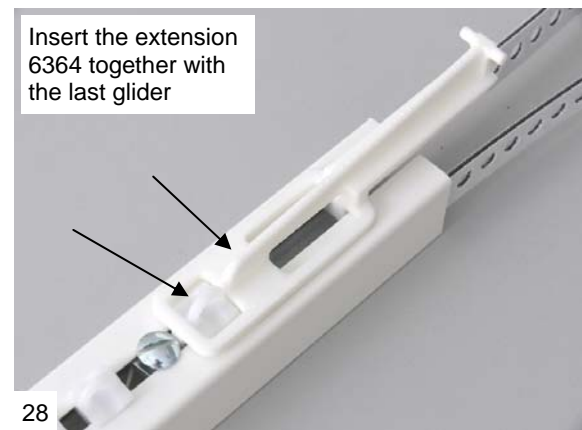
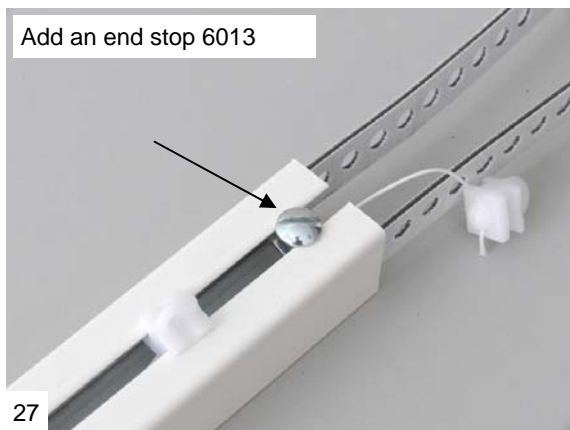
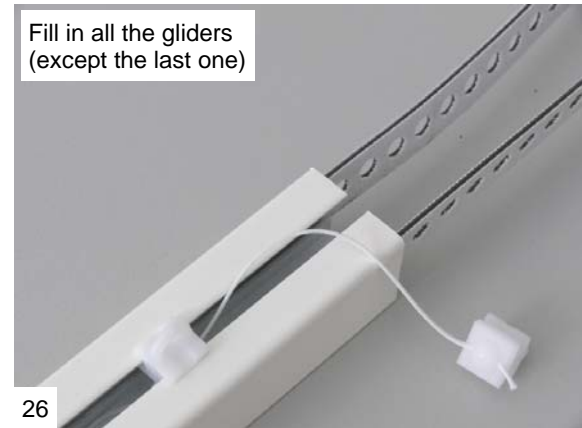
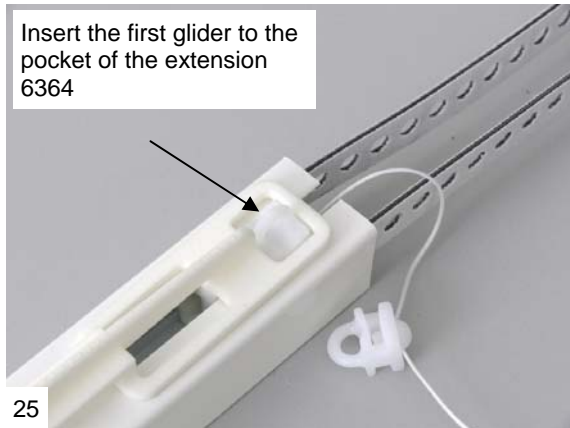


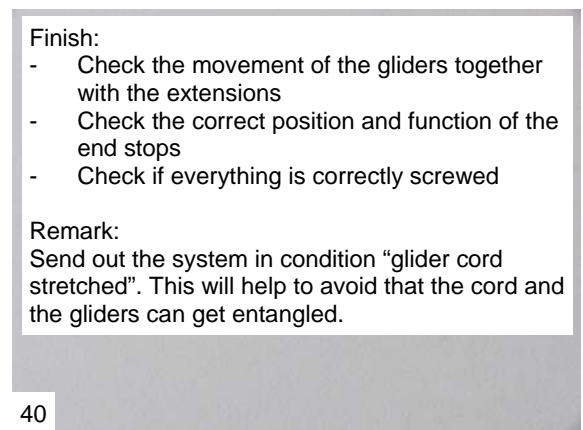
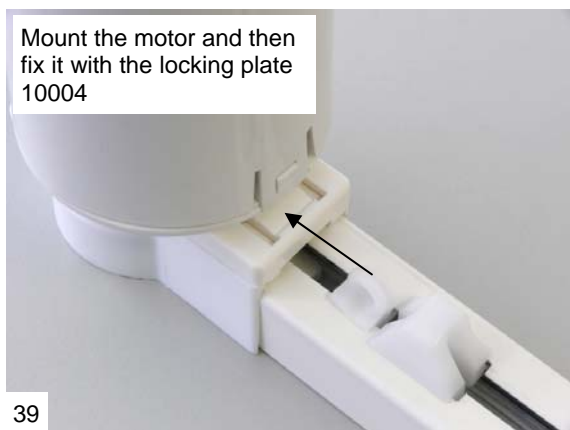
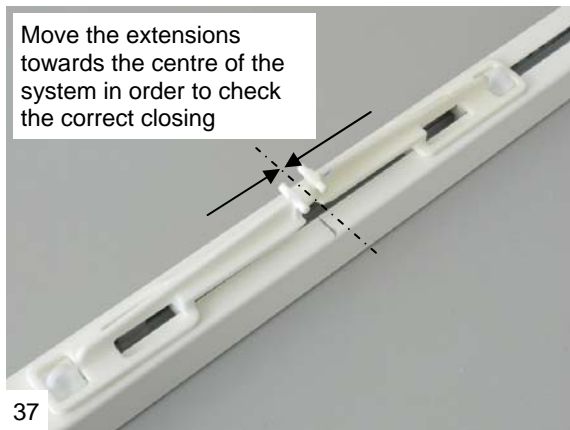
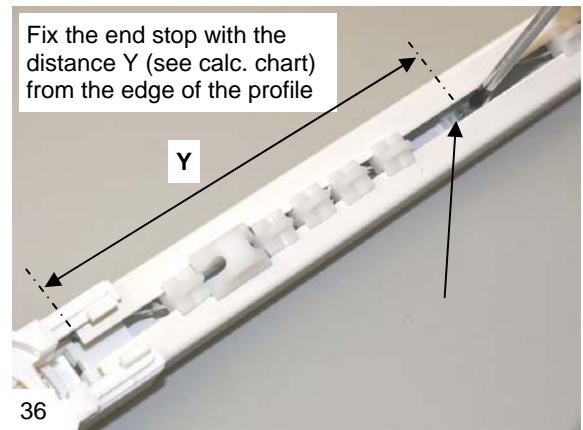
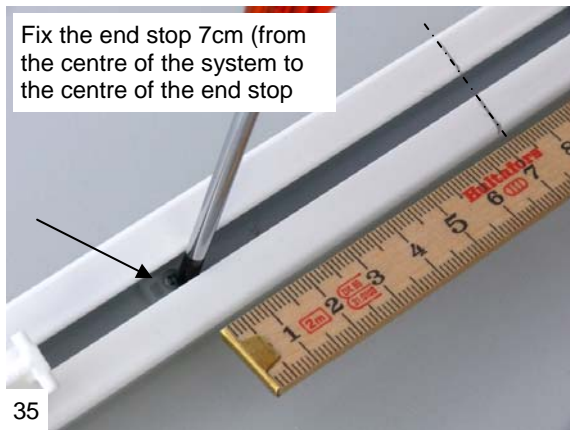
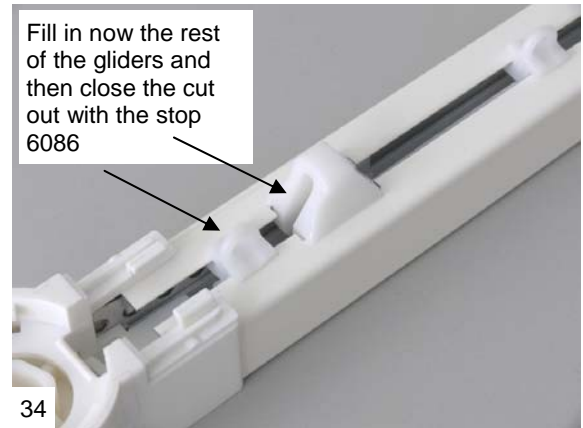
Assembling SG 5090 – **Pair Stack**



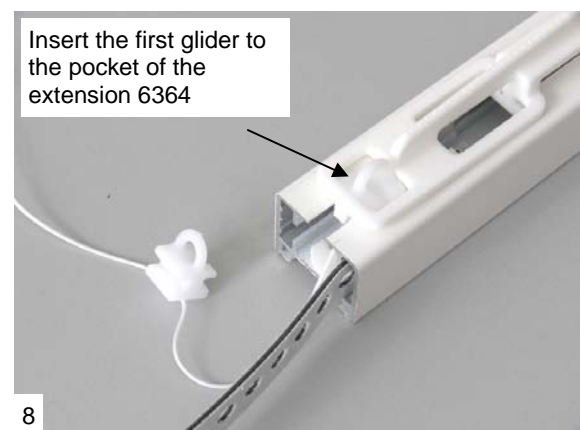
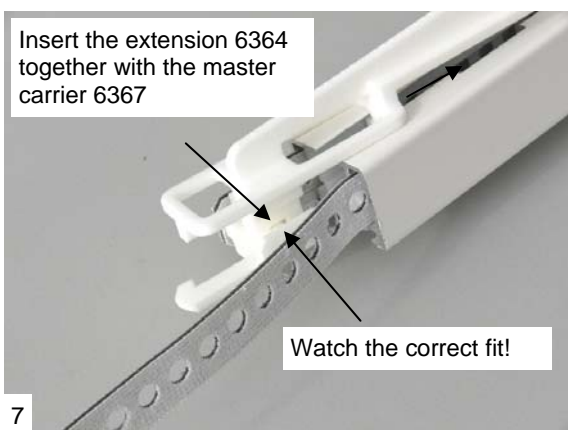
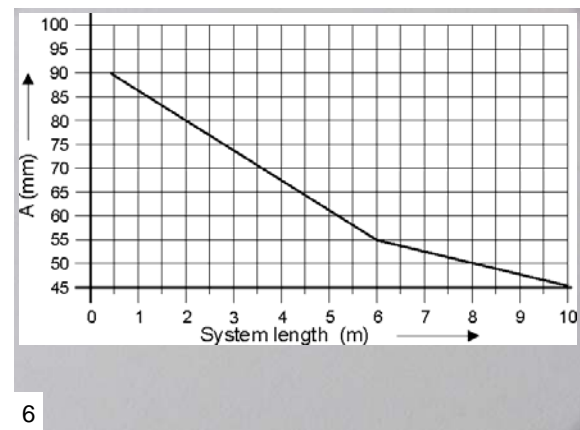
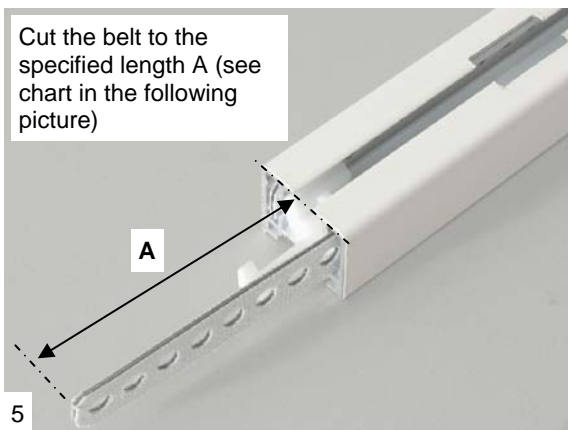
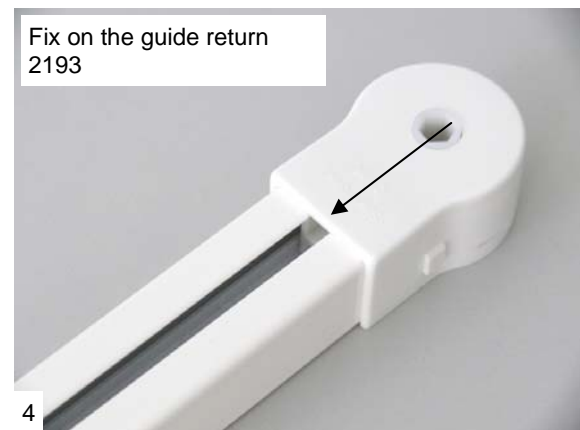
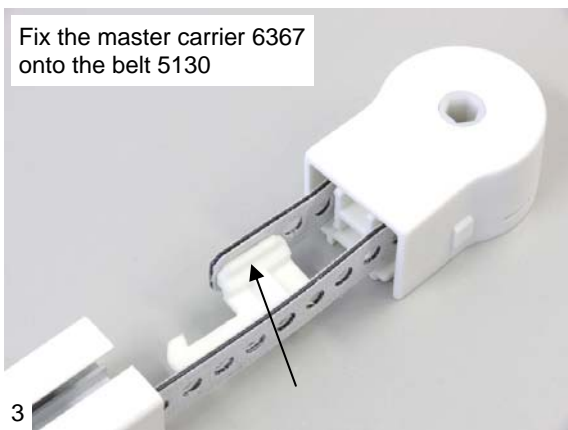
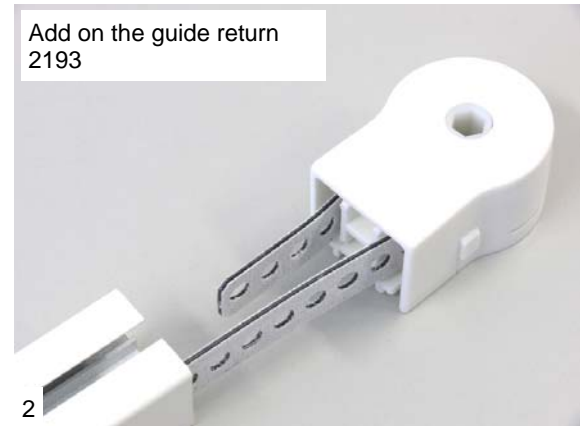
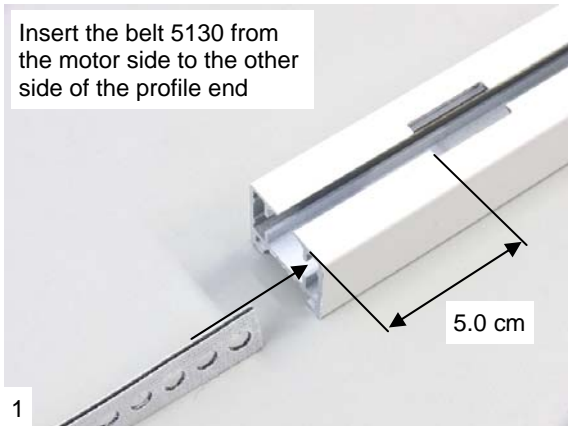


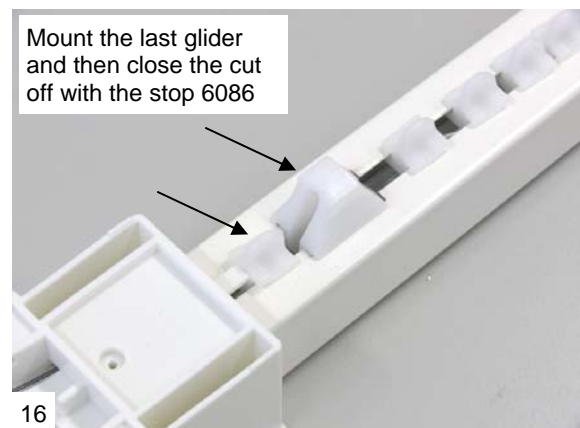
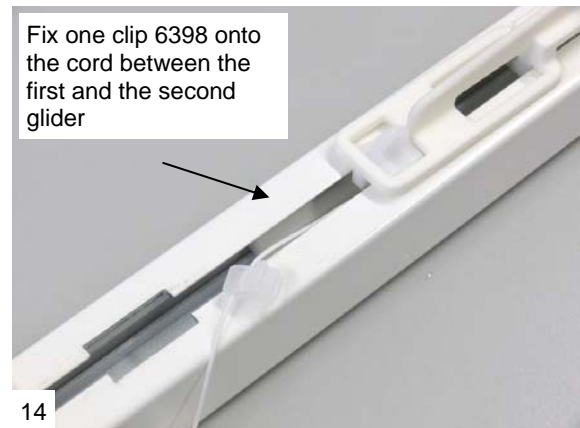
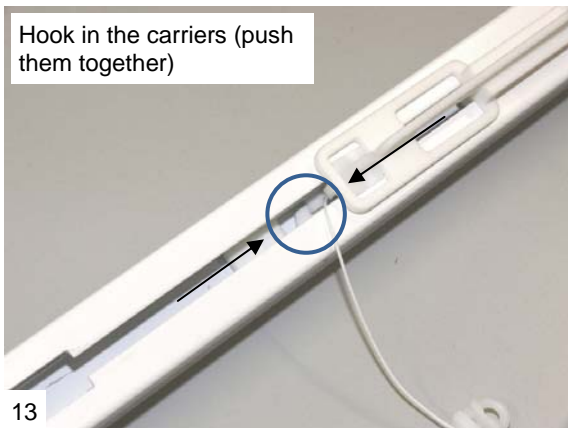
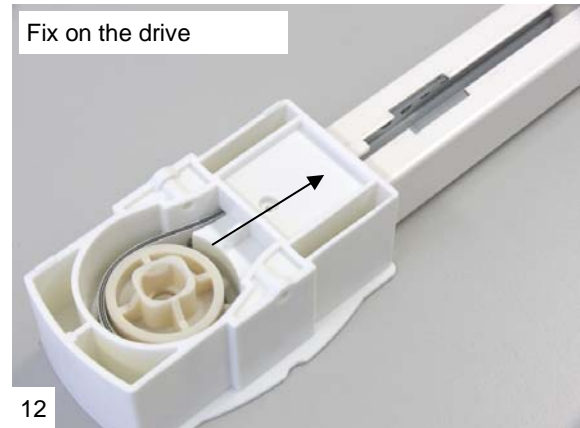
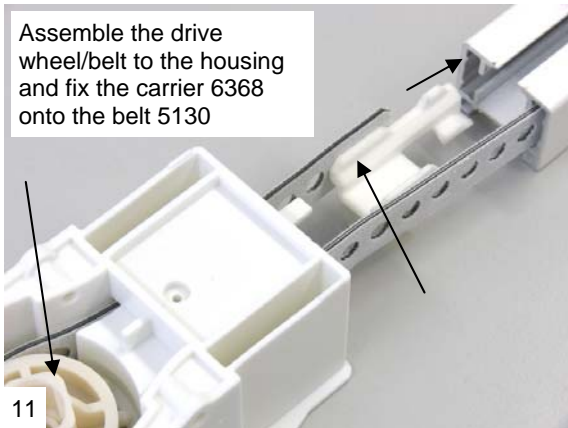






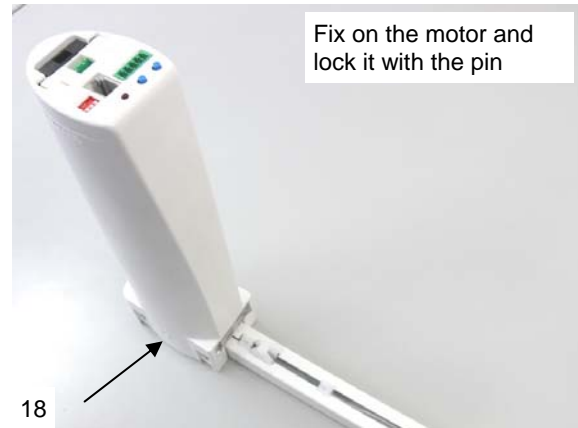
1.7.4 Preparation for Assembling SG 5400 – **Single Stack**. Profile cutting according to the corresponding Assembling & Fitting Instruction.







17



Fix on the motor and lock it with the pin

18

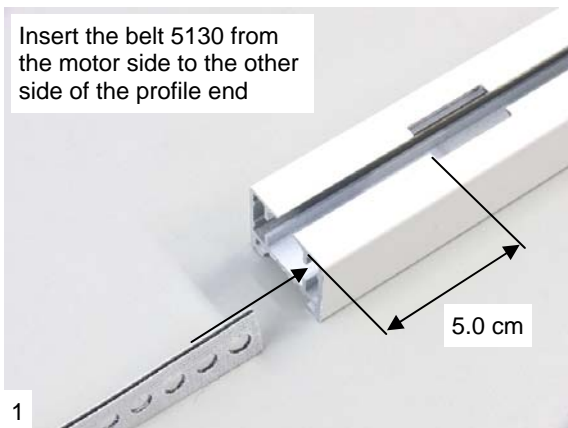
Finish:

- Adjust the end limit (motor settings)
- Check the movement of the gliders together with the extensions
- Check the correct position of the end stops
- Check if everything is correctly screwed

Remark:
Send out the system in condition "glider cord stretched". This will help to avoid that the cord and the gliders can get entangled.

19

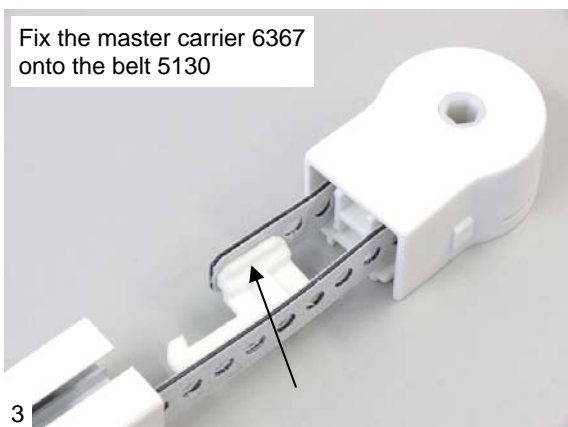
Assembling SG 5400 – **Pair Stack**



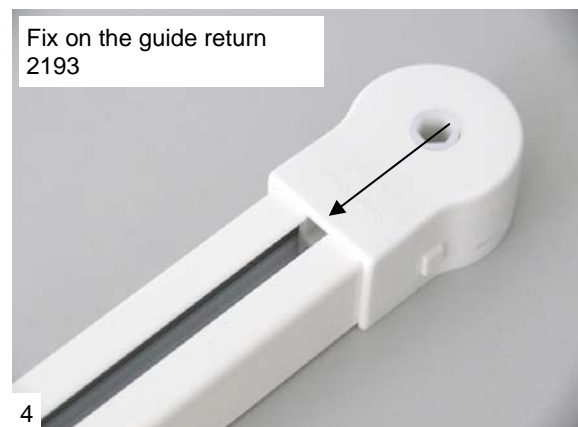
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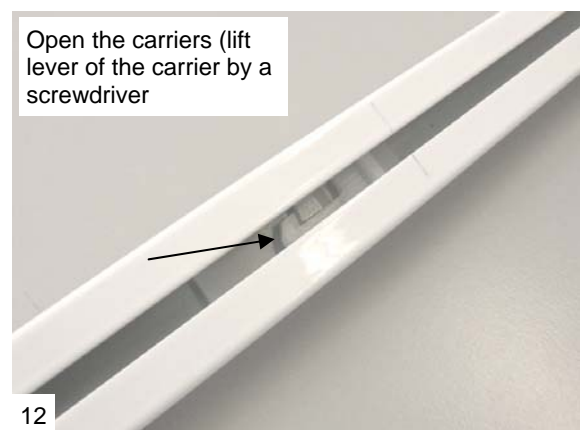
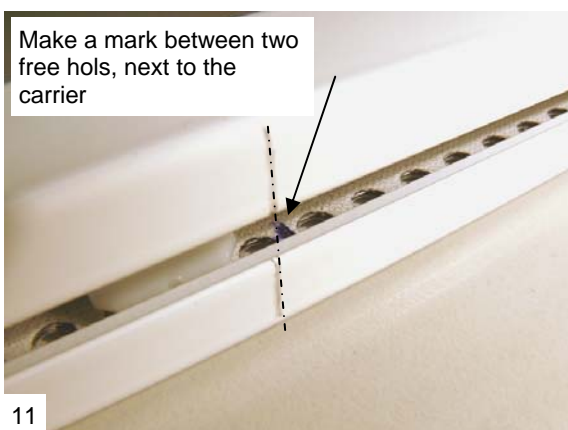
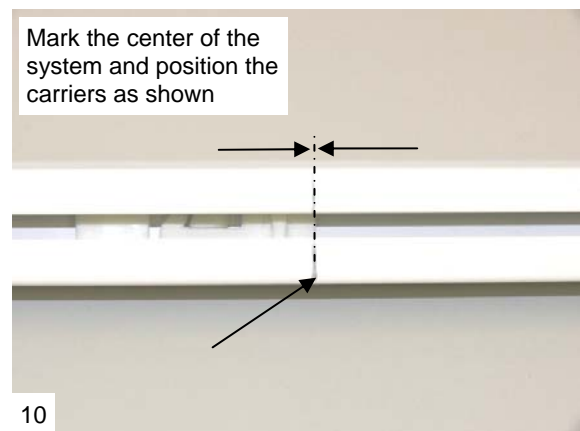
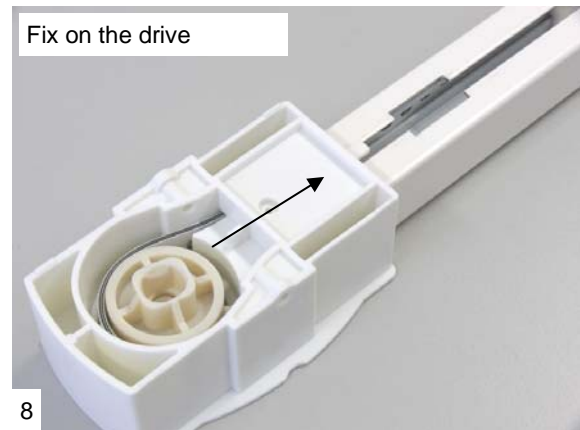
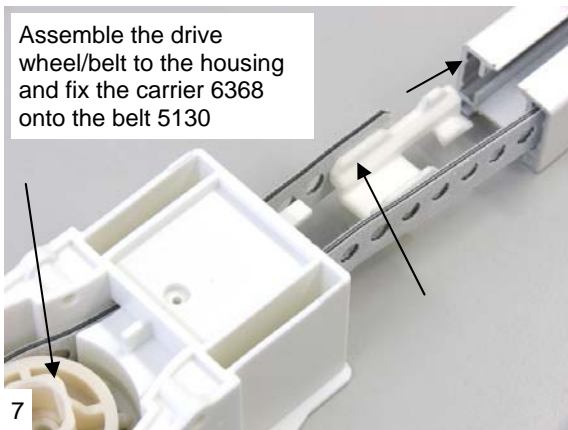
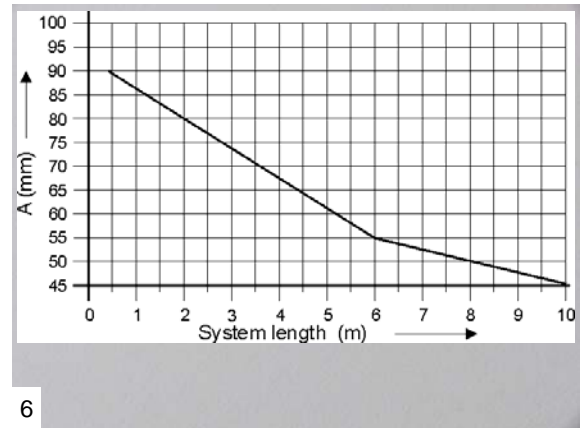
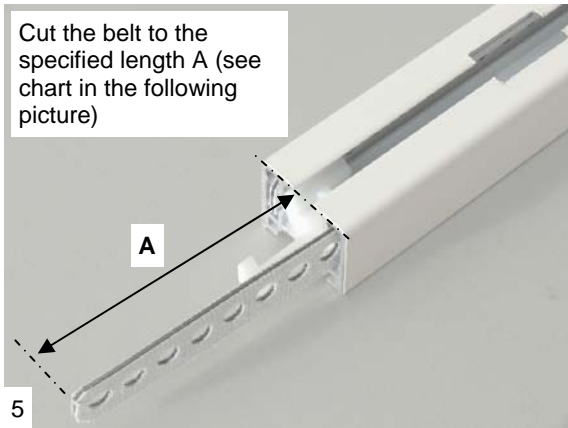
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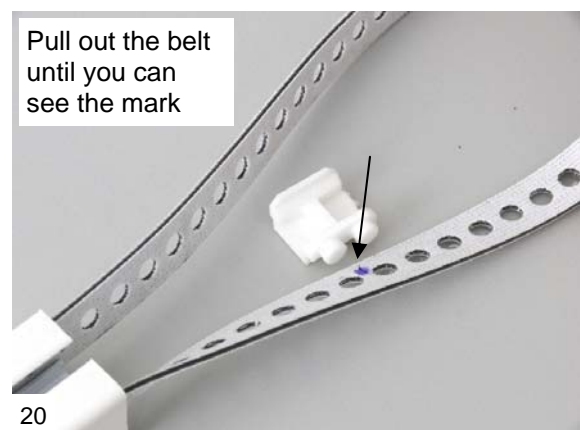
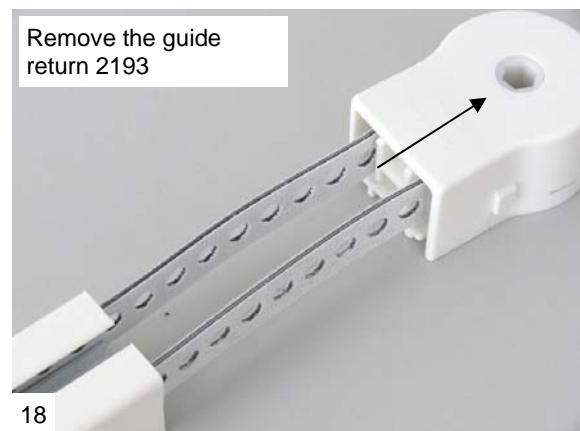
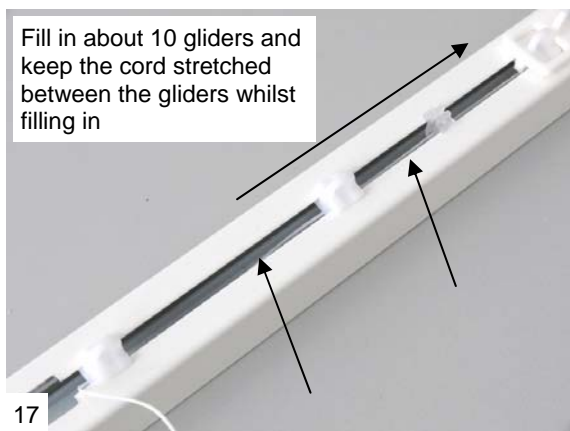
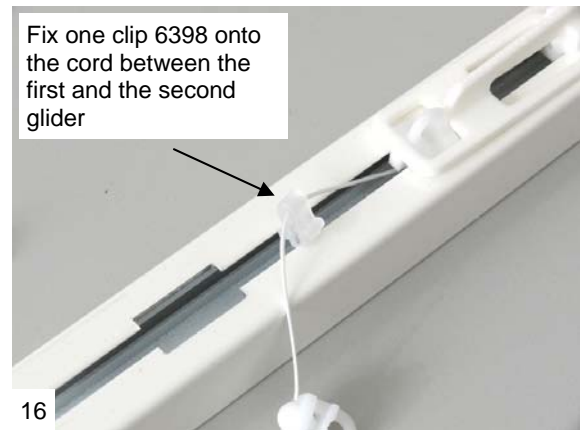
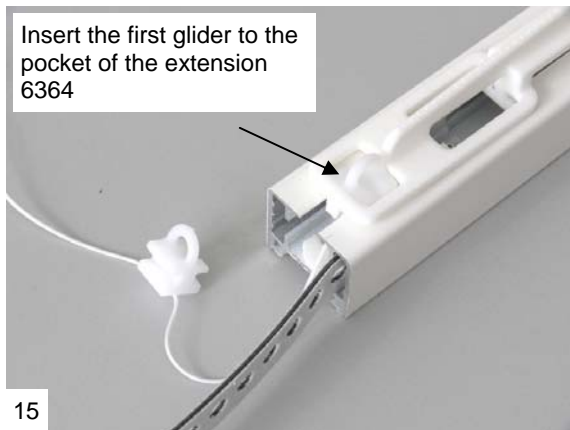
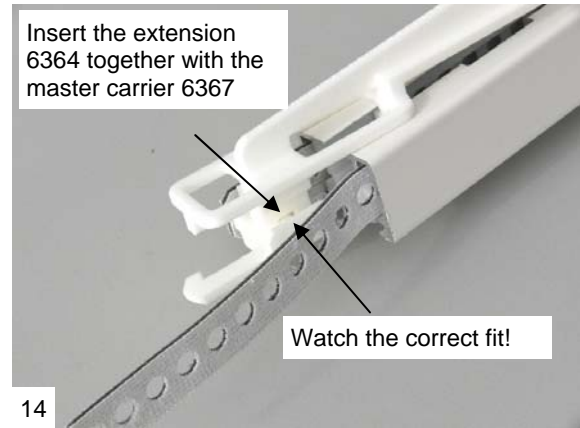
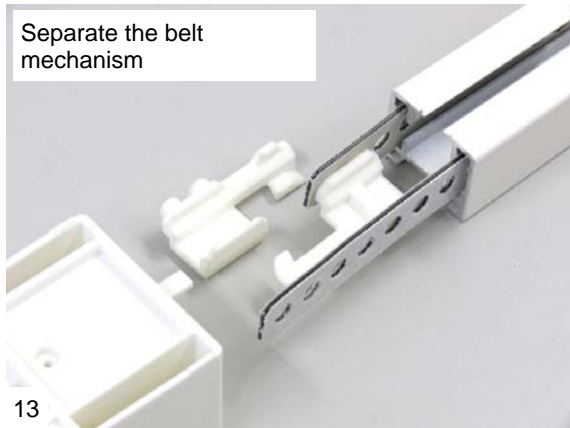


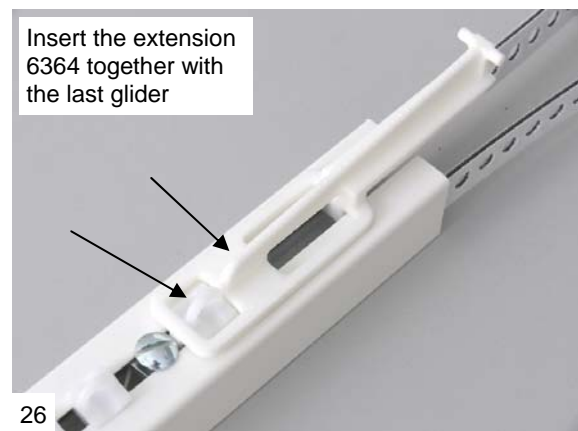
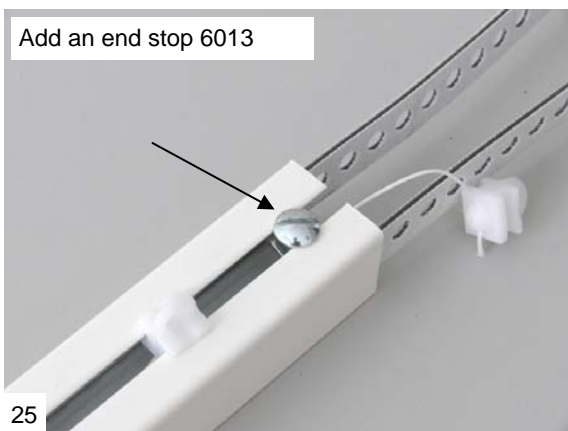
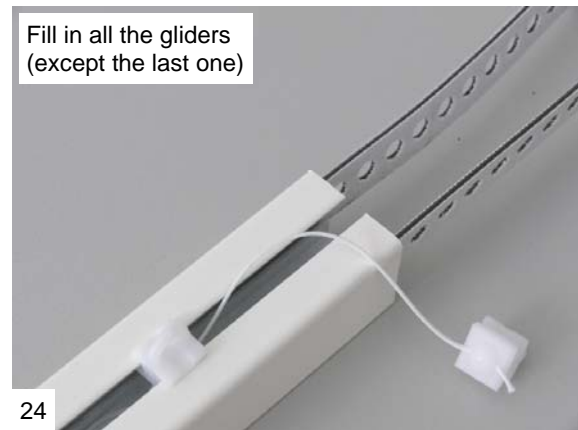
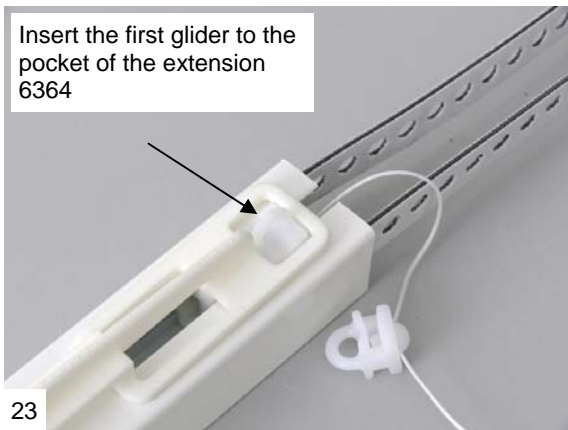
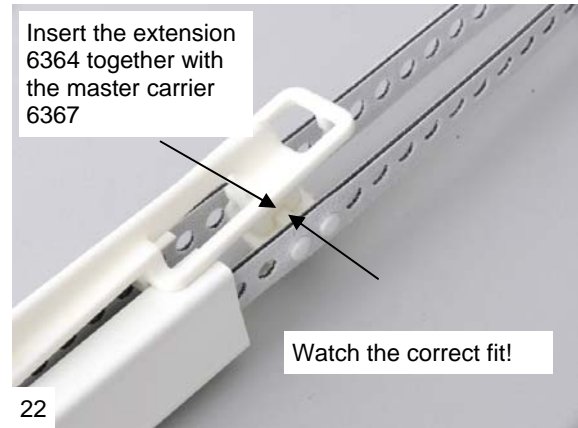
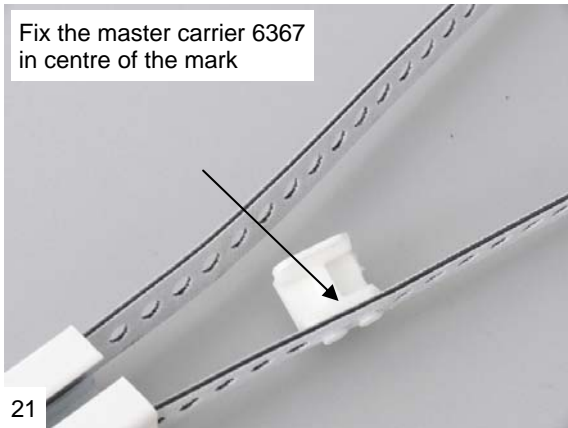
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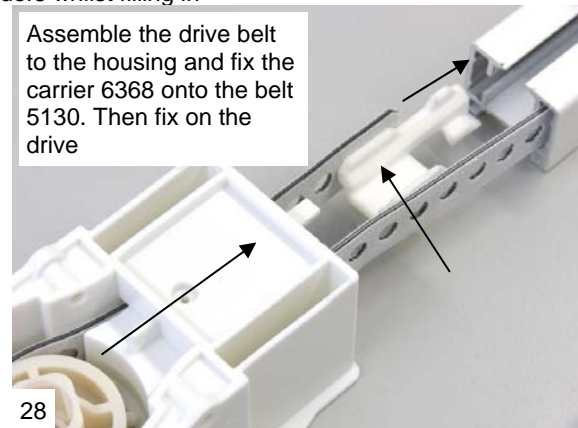
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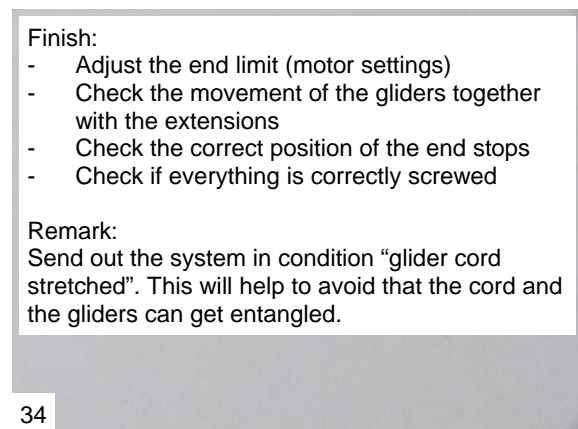
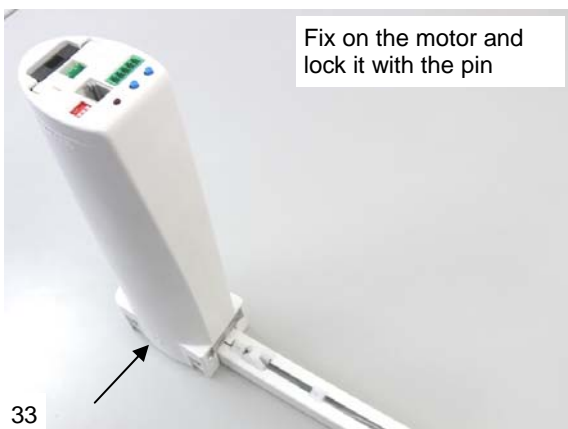
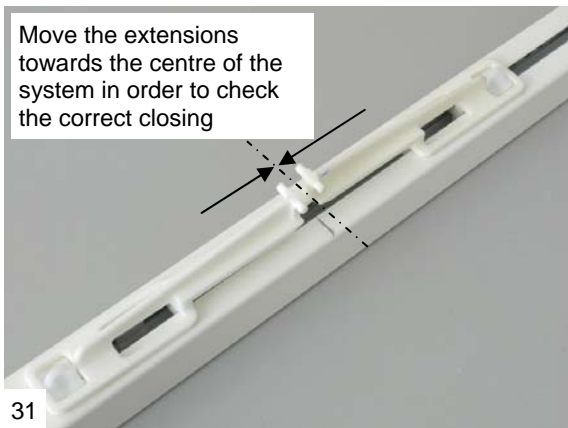
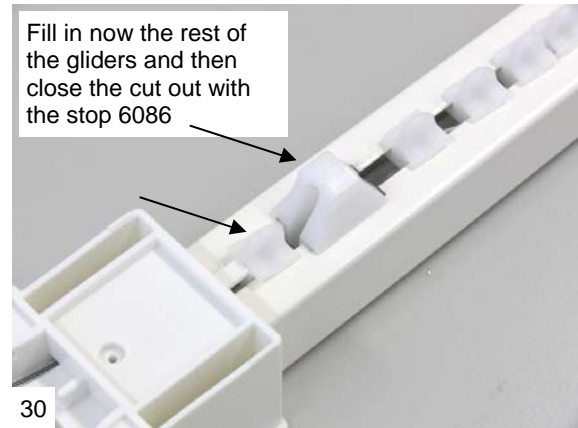
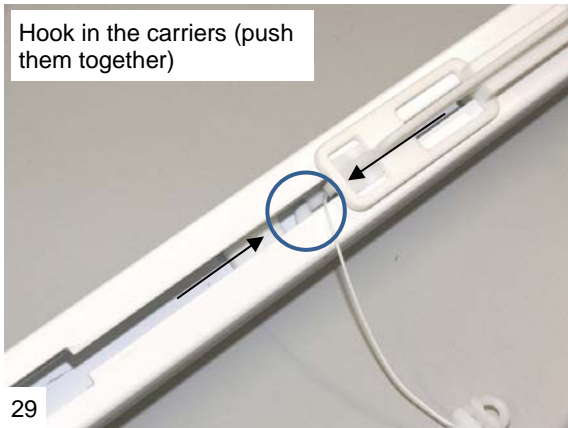






Fill in about 10 gliders and keep the cord stretched between the gliders whilst filling in





Sewing

1.8 Useful Information

Silent Gliss WAVE Rev. 1 / September 08

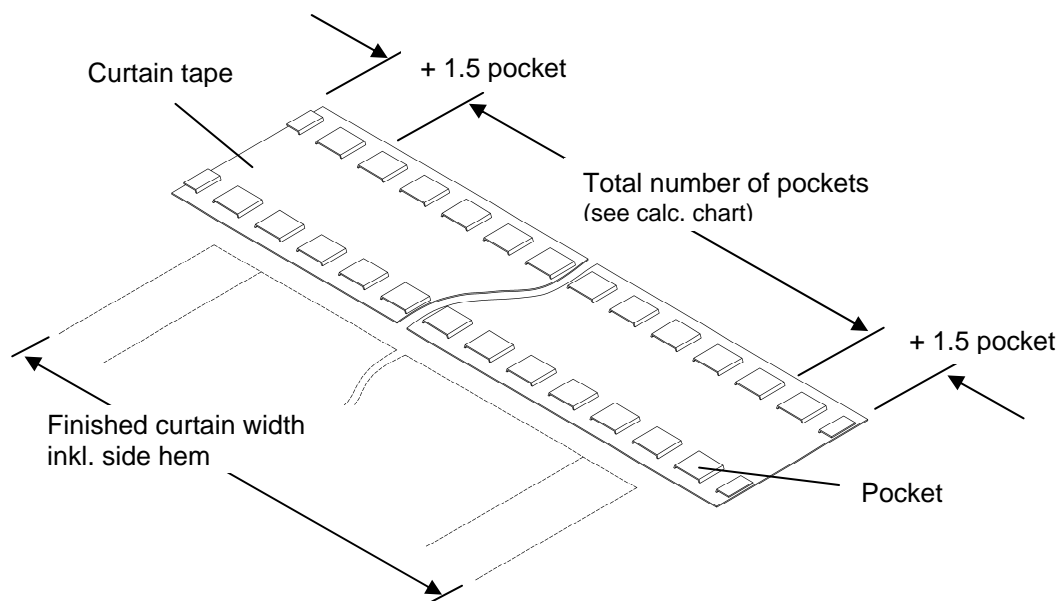
Client: -
Fabric quality: -

Calculation chart for Systeme:
6020, 6031, 6035, 6100, 6103, 6170, 6243, 6290, 6380

System Parameter:			
System width	250.0	cm	
System drop	250.0	cm	
Motorside / Stack draw	Right / 1x1	-	
Profile colour	RAL 9010	-	
Fitting	Ceiling	-	
Glider cord 8cm / 6 intermediate pockets (1)			
Glider cord 8cm / 7 intermediate pockets (2)			
Glider cord 6cm / 4 intermediate pockets (3)			
Glider cord 6cm / 5 intermediate pockets (4)			
1			
Profile length und Fabric drop:			
Profile length	Fabric drop		
6020	250.0	6020	247.5 cm
6031	246.0	6031	248.0 cm
6035	250.0	6035	248.5 cm
6101	249.6	6100	246.0 cm
6103	249.6	6103	247.0 cm
6170	249.4	6170	248.0 cm
6243	250.0	6243	249.5 cm
6290	250.0	6290	248.5 cm
6380	249.5	6380	247.0 cm
Systeme 1x1 draw:			
Theoretical fabric width	496.0 cm		
Total number of pockets	238 pockets		
Number of glider spacings	32 times		
Number of gliders	33 piece		
Max. stack size	49 ~ cm		
Systeme 1x2 draw (symmetrical):			
Theoretical fabric width (per side)	263.0 cm		
Total number of pockets (per side)	126 pockets		
Number of glider spacings (per side)	16 times		
Number of gliders (per side)	17 piece		
Max. stack size (per side)	32 ~ cm		

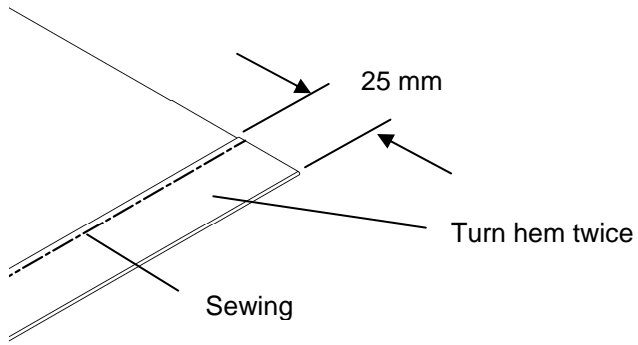
1.9 Fabric Confectioning

1.9.1 Cutting curtain tape 6349

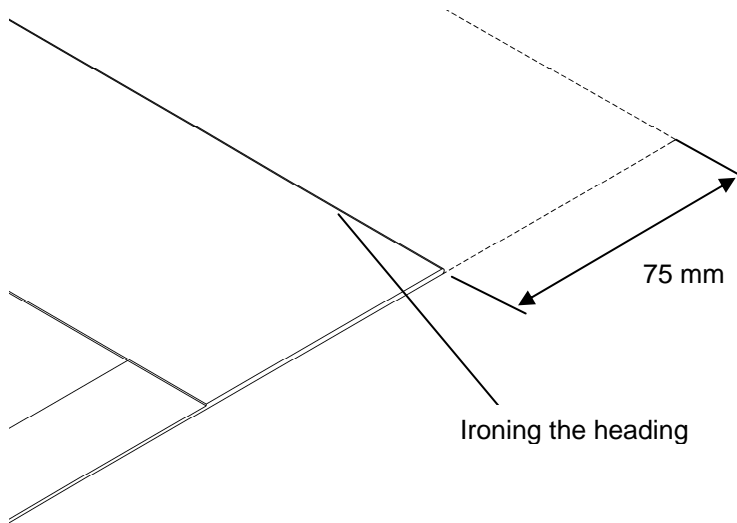


Note: Raw fabric width is approx. 20 cm more than the finished curtain width.

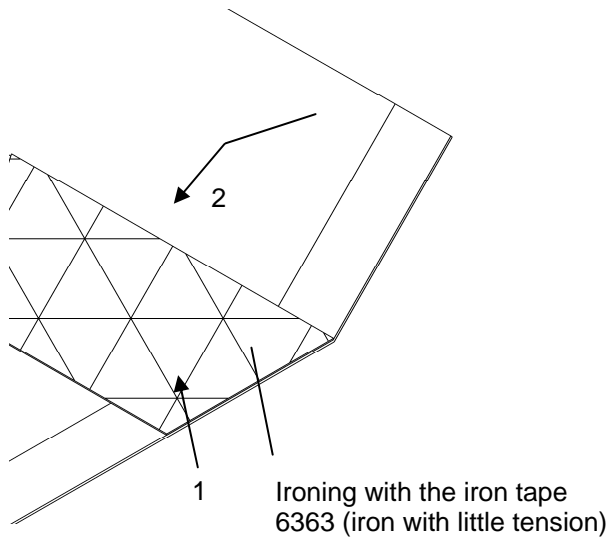
1.9.2 Sewing side hem (only one side)



1.9.3 Ironing the heading edge



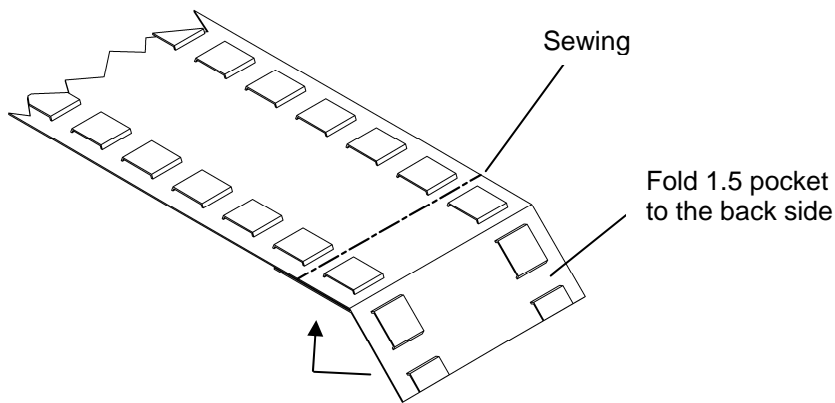
1.9.4 Ironing heading



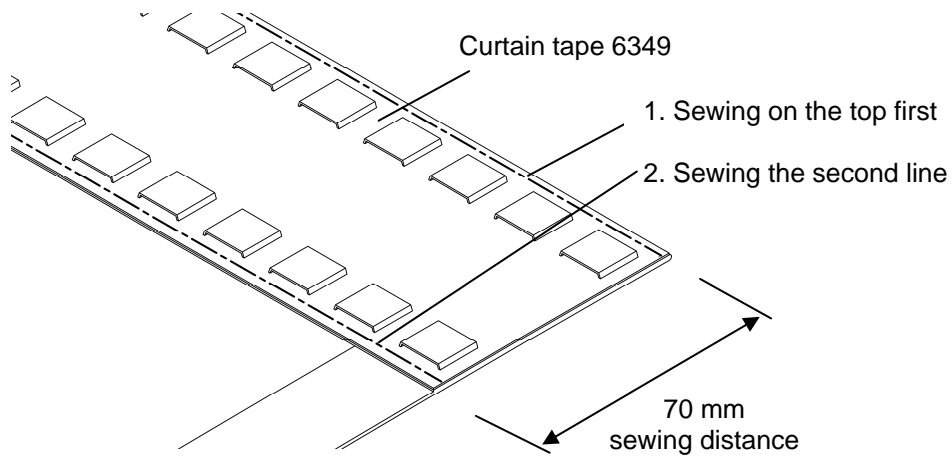
1 Bring on the iron tape 6363

2 Fold down the hem and ironing it together

1.9.5 Prepare the curtain tape 6349



1.9.6 Sew on the curtain tape 6349

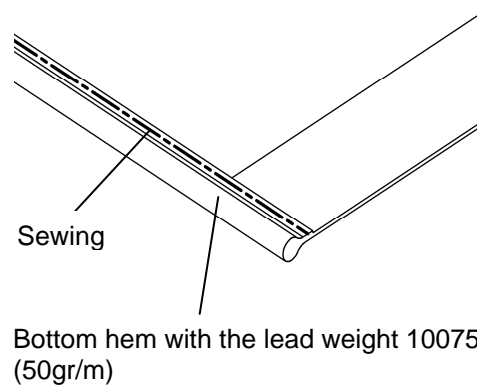
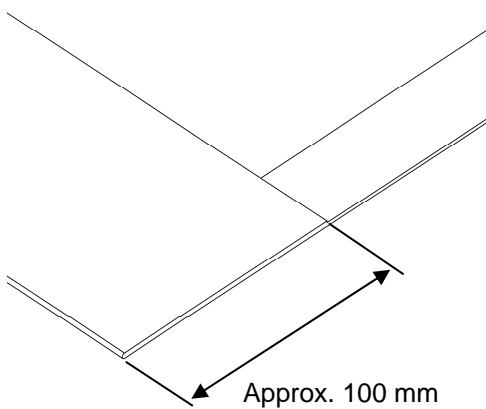


Note: Sew both lines and stop 10 cm before the end of the curtain tape, on the other side! Then cut the fabric to the correct width and finish the second side hem.

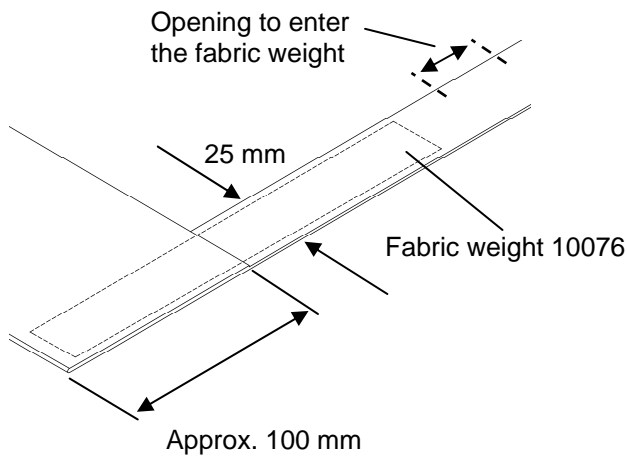
1.9.7 Preparing the **side and bottom hem**: There are different possibilities:

a) Fabric hems (side/bottom)

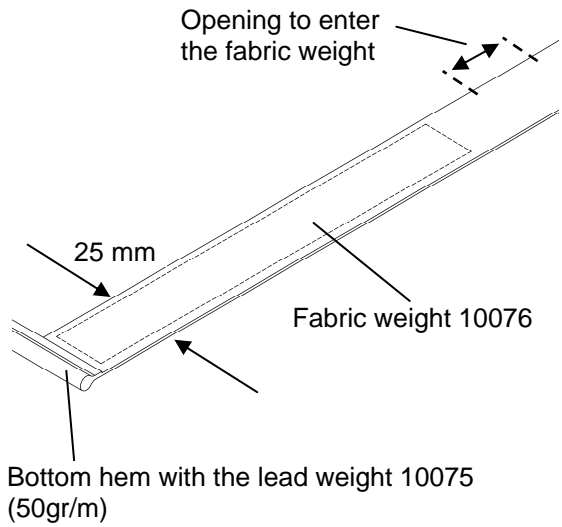
b) Fabric hem with lead weight for the bottom hem



c) Fabric hems (side/bottom) with fabric weight 10076 (option)



d) Fabric hem with lead weight for the bottom hem (option)

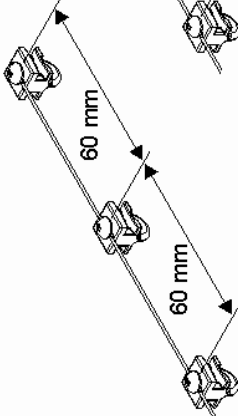


Note:

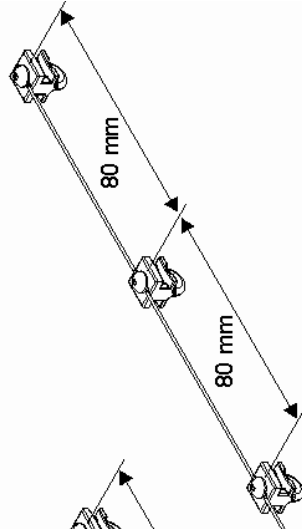
- For heavy fabrics version a) gives the best result. For light fabrics version b)
- The versions c) d) with the fabric weight will help to improve the fabric finish on the bottom part.

1.10 Curtain Hooking
 1.10.1 SG 6020 / 6100 / 6103 / 6290 / 6380 / 3840 / 6120

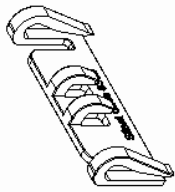
6020 / 6100 / 6103 / 6290 / 6380 3840 / 6120				
Glider cord	6345	6345	6346	6346
X (pockets)	4	5	6	7
Y (pockets)	0	1	1	2




6345



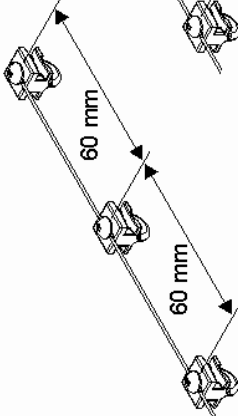
6346



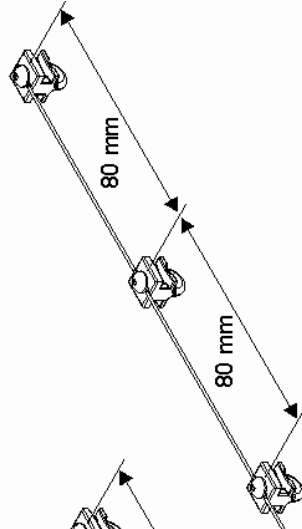
6365



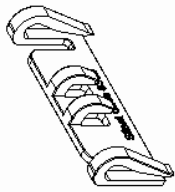
3582




6345



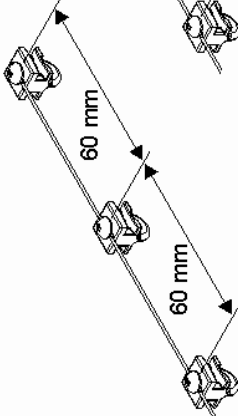
6346



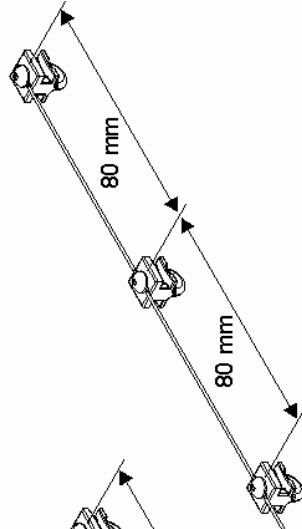
6365



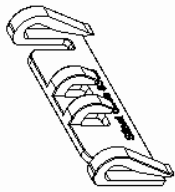
3582




6345



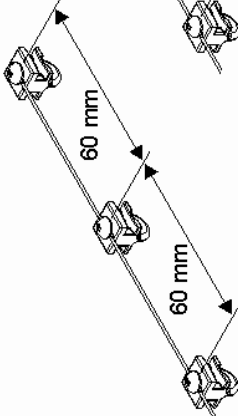
6346



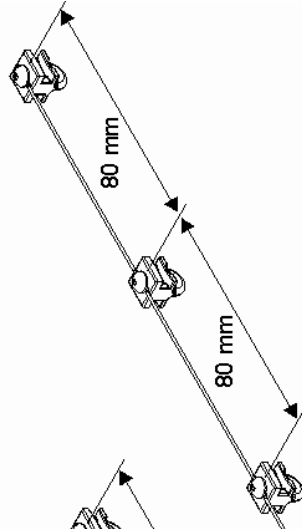
6365



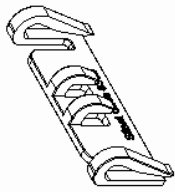
3582




6345



6346



6365



3582

1.10.2 SG 5090 / 5200 / 5400

5200/5400				5090			
Glider cord	6345	6345	6346	6345	6345	6346	6346
X (pockets)	4	5	6	4	5	6	7
Y (pockets)	0	1	1	0	1	1	2
Z (pockets)	6	6	6	5	5	5	5
W (pockets)	5	5	5	4	4	4	5

6345

6346

6365

3582

X = Intermediate pockets

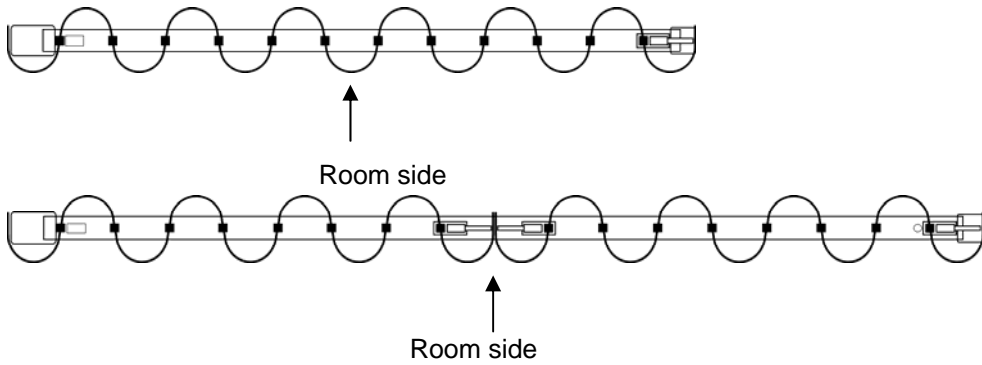
Total number of pockets

Total number of pockets

1.11 Curtain Fitting

1.11.1 Basic Wave look

The Wave has to start towards room side on both ends



1.11.2 Fix up the fabric:

Fix on the Hanger 6365



Hooking motor side for 5090 (see page 47)



Hooking motor side for 5200/5400 (see page 47)



Hook the hanger on the extension (sample)



Hook the hanger on the extension (sample)



Fix the hook on the glider (sample)



Fabric fixing motor side for SG 5090 (sample)



Fabric fixing motor side for SG 5090 (sample)



Fabric fixing motor side for SG 5090 (sample)



Fabric fixing motor side for SG5200/5400 (sample)



Fabric finish on track end (sample)



Fabric finish on track end (sample)



Fabric finish on 1x2 draw (sample)



Fabric finish on 1x2 draw (sample)



1.11.3 Fabric washing

The fabric can be washed together with the hangers and hooks

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